

## Shore Excursions

Tokyo, Japan to Tokyo (Yokohama), Japan  
RIVIERA — April 13, 2025

### EXPLORE ASHORE

Oceania Cruises shares your passion for new discoveries and that has led us to create award-winning shore excursions and tours that explore the world's most important historical, cultural and artistic gems. The wide variety of tour options means you may choose from the most enriching tours and adventures available in each of our ports of call. Witness natural wonders, explore human-made marvels and immerse yourself in the culture, history and cuisine of these storied destinations.

**Reasons to book** - Enjoy peace of mind knowing that your excursions are monitored by the ship's staff and start pierside for your security and convenience. Professional English-speaking experts guide you through your journey. A staff of experienced excursion specialists expertly plans each tour and is dedicated to maximizing your time in each port. Travel with premier, licensed and insured tour companies aboard the best available, climate-controlled luxury transportation. Plus, your excursion price is guaranteed from the moment you book with no penalty on cancellations up to embarkation day.

### PACKAGES & PRICING

Your voyage offers the pricing options below.

#### À La Carte Excursions

Individual à la carte excursions are available for pre-purchase. Reserving in advance gives you the peace of mind knowing that your excursions have been pre-arranged and pre-reserved prior to your arrival.

**Oceania Select Excursions** - While all of the shore excursions offer extraordinary experiences, some are so outstanding and so awe-inspiring that they merit special recognition. These tours are designated as Oceania Select excursions and offer unique, one-of-a-kind experiences to the passionate explorer wishing to delve even deeper into a region's culture and history.

**Oceania Exclusive Excursions** - For those travelers who prefer an added measure of privacy, intimacy and flexibility, we also offer our Oceania Exclusive excursions. With a minimum participation of 10 guests, and never more than 16, these excursions benefit from a higher level of personal attention and detail only possible in small groups.

#### Your World Collection Package

**Save 25%** - Our Your World Collection (formerly known as Simply More Shore Excursion Package) provides the flexibility for you to design a personalized, value-packed collection of excursions by allowing you to select the number of tours you want to take. Best of all, you will save 25% off onboard and à la carte prices when you reserve the shore excursion minimum. Save 25% when you reserve the minimum of 6 shore excursions.

### BOOK YOUR SHORE EXCURSIONS

If you purchase a shore excursion package, you also receive priority confirmation of your selections. This added benefit is especially appealing if you wish to ensure that you have a place on the most popular tours in marquee cities such as Santorini, Rome, Bordeaux and Istanbul, to name a few.

All excursion packages have the added convenience of being fully refundable until sail date and must be purchased in advance of sailing to enjoy the maximum savings. Packages will be non-refundable thereafter. À la Carte excursions will remain fully refundable up until 36 hours before the excursion. You may pre-purchase shore excursions up until 7 days prior to your sail date.

**OceaniaCruises.com** - OceaniaCruises.com offers a wealth of information about your cruise. Learn about and purchase shore excursions, select pre- and post-cruise hotel programs, find answers to frequently asked questions, read general information about your upcoming cruise experience, and much more. Our website safely and securely accepts credit card payments; you will automatically receive confirmation of your online purchase by email. All shore excursions purchased online receive priority processing and guaranteed acceptance.

To book your shore excursions, visit [OceaniaCruises.com/myaccount](https://www.oceaniacruises.com/myaccount) or call Oceania Cruises 855-OCEANIA (855-623-2642).

THROUGHOUT THE FOLLOWING PAGES, YOU WILL FIND SYMBOLS WITH EACH DESCRIPTION TO ASSIST YOU IN CHOOSING THE SHORE EXCURSION THAT IS RIGHT FOR YOU:

Minimal activity	Moderate activity	Oceania Exclusive	Beyond Blueprints	Go Green
Easy activity	Strenuous activity	Oceania Select	Culinary Discovery	Go Local
Evening excursion	Meal included	ADA Accessible	Food & Wine Trails	Wellness Tour

## Shimizu, Japan

### SMZ-009 TUNA DISMANTLING SHOW

Date: Apr 14, 2025 Time: 08:00 AM

Duration: 5.00 Hrs Price: \$189.00



#### OVERVIEW

OVERVIEW Watch a freshly caught whole tuna being cut up or dismantled for sashimi, which you will enjoy for lunch. As a prelude to the experience, you will visit the Fujisan Hongu Sengen Taisha Shrine, where climbers often pray before attempting to ascend Mount Fuji. Constructed in the 17th century, the shrine has long been considered a guardian deity that prevents natural disasters and ensures easy childbirth. More than 500 cherry trees grace the grounds and provide a wonderfully scenic setting. Inside, there is a pond fed by melting snow and ice from Mount Fuji. You will later observe a master chef dismantle an entire tuna by meticulously cutting out the premium pieces. It is a true art form that requires a long apprenticeship, especially for chefs that are entrusted to dismantle a tuna that may cost more than a million dollars. Lunch follows during which you will appreciate the extraordinary taste of fresh sashimi.

#### HIGHLIGHTS

- Watch a master chef dismantle a whole tuna piece by piece that will be later used for sashimi.
- Gain an understanding of the value of tuna, one of which sold for a record-breaking \$3.1 million.
- Browse a 17th-century Shinto shrine from which you can see Mount Fuji in clear weather.

#### HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

#### PLEASE NOTE

PLEASE NOTE Weather appropriate clothing; sunglasses; and flat, comfortable walking shoes are recommended.

### SMZ-002 CASTLE GARDEN & SHIZOUKA SENGEN SHRINE

Date: Apr 14, 2025 Time: 08:45 AM

Duration: 4.25 Hrs Price: \$179.00



#### OVERVIEW

Explore a park built around a nearly 400-year-old castle, an unusual shrine complex and a coastal pine grove that offers a stunning view of Mount Fuji. While the moats and walls of Sunpu Castle are original, some of what you will see while meandering the grounds is a reproduction, including the main gate and the structure from which heavy stones were dropped on invaders. The architecture is decidedly different at nearby Shizuoka Sengen, a shrine designed in the Momoyama style, which uses extensive lacquer, wooden carvings and gold leaf. Still, the highlight is the collection of traditional artifacts such as swords, armor suits and musical instruments. Mount Fuji plays a dominant role at your next destination, as it serves as the backdrop for the seaside pine grove Miho no Matsubara. The view from the shore with Mount Fuji lording over the scenery is considered one of Japan's best.

#### HIGHLIGHTS

- Explore the grounds of a castle where the legendary Shogun warrior Ieyasu once lived.
- Browse a collection of revealing artifacts at a shrine that is architecturally extraordinary.
- Behold Mount Fuji from Miho no Matsubara, a perspective that has long inspired artists.

#### HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring Japanese yen for shopping.

#### PLEASE NOTE

This tour includes nearly two hours of moderate walking. There will be sand, concrete and gravel paths, as well as a significant number of steps to negotiate. The tour is not available to wheelchair guests and may not be suitable for those with mobility concerns who should evaluate their stamina and ability before joining the tour. The tour sequence may vary.

### SMZ-005 KUNOZAN TOSHOGU SHRINE & MIHO NO MATSUBARA

Date: Apr 14, 2025 Time: 08:45 AM

Duration: 5.00 Hrs Price: \$229.00



#### OVERVIEW

Gaze upon sacred Mount Fuji from several perspectives that include a hilltop shrine and a coastal pine grove so stunningly scenic that artists have captured its beauty for centuries. A cable car will bring you to Kunozan Toshogu Shrine and during the ride you will enjoy sweeping views of Suruga Bay and majestic Mount Fuji. The shrine is a complex of ornate bright-red buildings constructed in the Shinto style. The second shogun of the Tokugawa government built the temple to honor his father, Tokugawa Ieyasu, who unified Japan in the early 1600s. The three main halls within the complex are elaborately decorated, but vary architecturally. You will enjoy a different perspective of Mount Fuji from the seaside pine grove Miho no Matsubara. The grove consists of more than 50,000 pine trees, including a 650-year-old tree thought to have mythical powers. The view of the sacred mountain behind the forest is absolutely spectacular.

#### HIGHLIGHTS

- Ride a cable car from a lookout that offers a gorgeous view of Suruga Bay and Mount Fuji.
- Wander through a Shinto shrine, taking note of the spectacular architecture and artifacts.
- Behold Mount Fuji from Miho no Matsubara, a perspective that has long inspired artists.

#### HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring Japanese yen for shopping.

#### PLEASE NOTE

This tour includes about 2½ hours of moderate walking and standing and numerous steps to negotiate. The tour is not available to wheelchair guests and not considered suitable for those with mobility concerns. The tour sequence may vary.

### SMZ-001 MOUNT FUJI HIGHLIGHTS

Date: Apr 14, 2025 Time: 09:00 AM

Duration: 4.00 Hrs Price: \$179.00



#### OVERVIEW

Visit a serene shrine and one of Japan's most stunningly natural seaside settings, both lying in the shadow of majestic Mount Fuji. The mountain is Japan's highest and a UNESCO World Heritage Site for being a "sacred place and source of artistic inspiration." Prior to ascending Mount Fuji, climbers often pray at Fujisan Hongu Sengen Taisha Shrine, which will be your first stop. Since being constructed in the early 17th century, the shrine has been considered a guardian deity that prevents natural disasters and ensures easy childbirth. Inside, there is a pond that attracts pilgrims who come to purify themselves in the clear water. Mount Fuji reigns as the dominant feature throughout this area, as you will discover at the seaside pine grove Miho no Matsubara. With snow-capped Mount Fuji

Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour

looming in the background and more than 50,000 pine trees in the foreground, it offers one of the most stunning views in Japan and has inspired artists for centuries.

HIGHLIGHTS

- Reflect at a shrine and pilgrimage site where climbers pray before ascending Mount Fuji.
- Enjoy the natural beauty surrounding the shrine, especially the hundreds of cherry trees.
- Behold Mount Fuji from Miho no Matsubara, a perspective that has long inspired artists.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring Japanese yen for shopping.

PLEASE NOTE

This tour includes about 1½ hours of moderate walking. There will be sand, concrete and gravel paths, as well as steps to negotiate. The tour is not available to wheelchair guests and may not be suitable for those with mobility concerns who should evaluate their stamina and ability before joining the tour. The tour sequence may vary.

**SMZ-006 NIHONDAIRA AND KUNOZAN TOSHOGU SHRINE**

**Date: Apr 14, 2025 Time: 09:15 AM**  
**Duration: 3.50 Hrs Price: \$229.00**



OVERVIEW

Gain a deeper understanding of Japan’s history by visiting a 17th-century shrine built to honor the first shogun of the Tokugawa dynasty. Kunozan Toshogu Shrine perches on a hilltop above Nihondaira Park Outlook, from which you will enjoy a glorious view of Suruga Bay and majestic Mount Fuji. The shrine is traditionally reached by climbing about 1,000 steps; however, you will reach the shrine via cable car. While browsing the ornate bright-red buildings within the shrine complex, be sure to notice the guardian statue near the Romon Gate, the drum tower and the stables. The shrine’s historical museum is another highlight, as it contains Japanese swords, armor and rare objects of art. For a bit of entertainment, you might select a random paper fortune from a box outside on the grounds and then tie it to a string in hopes that the fortune will come true. This common practice at Japanese shrines is known as “omikuji.”

HIGHLIGHTS

- Take in the commanding views of the bay and Mount Fuji from the Nihondaira lookout.
- Ride a cable car from the scenic lookout up to Kunozan Toshogu Shrine.
- Wander through the Shinto shrine, taking note of the spectacular architecture and artifacts.
- Discover the accomplishments of lord Tokugawa Ieyasu, to whom the shrine is dedicated.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring Japanese yen for shopping.

PLEASE NOTE

This tour includes about two hours of moderate walking and standing and numerous steps to negotiate. The tour is not available to wheelchair guests and not considered suitable for those with mobility concerns. The tour sequence may vary.

**SMZ-007 SCENIC DRIVE WITH VIEW OF MT. FUJI**

**Date: Apr 14, 2025 Time: 09:30 AM**  
**Duration: 2.75 Hrs Price: \$149.00**



OVERVIEW

Enjoy a relaxing and immensely picturesque drive through the countryside, pausing on occasion for photos of the most remarkable sights within the Shizuoka Prefecture. Your initial stop will be at the Nihondaira Park Outlook, which offers a glorious view of Suruga Bay and majestic Mount Fuji. Japan’s national symbol and one of its most extraordinary settings, Mount Fuji has been deemed a UNESCO World Heritage site as a “sacred place and source of artistic inspiration.” It is a spectacular sight regardless of the perspective, but especially from Miho no Matsubara. This seaside pine grove consists of more than 50,000 pine trees, including a 650-year-old tree thought to have mythical powers. The view from the shore with Mount Fuji looming over the scenery has been rated one of the top three views in Japan.

HIGHLIGHTS

- Admire Japan’s panoramic natural beauty while riding in air-conditioned comfort.
- Take in the commanding views of the bay and Mount Fuji from the Nihondaira lookout.
- Behold Mount Fuji from Miho no Matsubara, a perspective that has long inspired artists.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring Japanese yen for shopping.

PLEASE NOTE

This tour is panoramic in nature and walking is at the guests’ discretion during the photo stops. There are sandy surfaces at Miho no Matsubara. The tour is available to wheelchair guests who have a collapsible wheelchair, are able to make their own way on and off the coach, and have an able-bodied companion to assist them. Guests with mobility concerns should evaluate their stamina and ability before joining the tour. The tour sequence may vary.

## Kochi, Japan

**KZC-002 JAPANESE PAPER MAKING EXPERIENCE**

**Date: Apr 15, 2025 Time: 09:30 AM, 10:30 AM, 12:30 PM**  
**Duration: 3.00 Hrs Price: \$229.00**



OVERVIEW

Discover the art of Washi paper making at a craft village near the beautiful Niyodo River. As you will see, the paper is made by hand using raw materials sourced from the surrounding forest. Extraordinarily clean water is also essential to the process, which is why the village was established by the river. Stronger and more durable than ordinary paper, Washi paper is traditionally used for arts, crafts and writing. Although the Chinese originally created paper, Buddhist monks introduced it to Japan in the 7th century so they could write down their scriptures. Washi paper is made from the inner bark of three indigenous plants, and while the process has become mechanized, the artisans at the craft village still work by hand. Later, you will see the crystal-clear waters of the Niyodo River from the low Nagoya Chinka Bridge, which was designed to let flood waters rush over it.

HIGHLIGHTS

- See how artisans make traditional Washi paper by hand in a craft village.
- Recognize the attributes of Washi paper and why it is ideal for arts and crafts.
- Gain an understanding of the history of paper making in Japan.

HELPFUL HINTS

Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour is available to wheelchair guests who have a collapsible wheelchair and are able to make their own way on and off the transportation. Guests must be self-sufficient or travel with a companion who can provide assistance.

**KZC-1CT CHEF LED TOUR OF TATAKI CULINARY TRADITION**

**Date: Apr 15, 2025 Time: 09:30 AM**  
**Duration: 4.00 Hrs Price: \$269.00**



OVERVIEW

Meet your chef in the Culinary Center for an overview of the sample delicacies while browsing a bustling food market and learn to sear your own fresh fish for another taste of the local cuisine. While meandering among the dozens of stalls in the Hirome Market, you will see a remarkable variety of foods that are traditionally served in the Kochi Prefecture. They may include mackerel sushi, gyoza dumplings and takoyaki, a fried dough ball snack typically stuffed with octopus. Still, the most prevalent item is katsuo – Japanese for “bonito” – a fish caught locally in great numbers. Its deep red meat is leaner than tuna and has an extraordinarily distinct taste. Although the fish may be eaten raw, smoked or steamed, one of the most preferred preparations is to sear the bonito over an open flame. While following the chef’s instruction, you can try your hand at searing bonito at the restaurant Tosa Tataki Dojo and then enjoy the result, a dish known as katsuo no tataki.

HIGHLIGHTS

- Chef-Led tours are never more than 18 guests and always led by the chef instructor onboard.
- Browse the stalls of Hirome Market and sample some of the local specialties.
- Gain insight into Kochi’s cuisine, much of which revolves around seafood such as bonito.
- Learn some of the ways bonito is typically prepared, searing being one of them.
- Sample bonito after searing it yourself over a straw-fueled open flame.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

**KZC-003 EKINGURA MUSEUM & KOCHI CASTLE**

**Date: Apr 15, 2025 Time: 09:45 AM**  
**Duration: 4.00 Hrs Price: \$289.00**



OVERVIEW

Delve into the fiery art of 19th-century Kochi artist Ekin at a museum dedicated to his work and explore Kochi Castle, which looms atop Otakasa Hill. Known for his magnificent folding screen artwork with red as the dominant color, Ekin painted ordinary subject matters that common people adored such as fishing and farming. You will find many of his most passionate pieces displayed at Ekingura Museum, including unusual ones meant to be viewed through peepholes. For a glimpse into the local culture in the 17th-century, you will visit Kochi Castle, an extraordinary building that has endured invasions, fires and natural disasters. One of a dozen Japanese castles with its original keep and palace, the castle is an architectural gem with a wooden interior that reflects the style of the Edo Period.

HIGHLIGHTS

- Peruse the bright, energetic artwork of Ekin, an esteemed 19th-century Kochi artist.

- See folding screen paintings meant to be viewed through peepholes.
- Explore Kochi Castle, the seat of the powerful Yamauchi lords during the Edo Period.
- Appreciate the historical significance of the castle’s original 17th-century keep and palace.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour includes more than two hours of walking on flat, hilly and steep terrain with about 160 steps to reach the castle’s main building and additional stairs inside. This tour is not available to wheelchair guests or those with walking or mobility concerns. Flash photography and the use of tripods is prohibited inside the castle. Guests might be asked to remove their shoes and wear provided slippers in some areas of the castle.

**KZC-004 RYUGADO CAVES & KOCHI CASTLE**

**Date: Apr 15, 2025 Time: 09:45 AM**  
**Duration: 5.00 Hrs Price: \$309.00**



OVERVIEW

Discover the geological wonders in the Ryugado Caves and then explore Kochi’s iconic early 17th-century castle. Designated an official national monument, the limestone caves are full of remarkable, illuminated formations named for figures from Japanese mythology. Artifacts and earthenware found in the caves indicate that they were inhabited about 2,000 years ago. Today, about 100 species of animals live inside, including bats, shrimp and crabs. The Japanese government has also recognized Kochi Castle for its cultural importance, in part because its keep and palace are original, despite being damaged from fires and invasions. Sometimes called the “Hawk Castle” for its curved tile roof, Kochi Castle also features a large Otemon Gate with a watch room where guards could monitor those entering the castle. Kochi is one of the few castles in Japan with spikes embedded in the walls to deter ninjas.

HIGHLIGHTS

- Observe the unusual geological formations within the Ryugado Caves.
- Learn about the people that inhabited the caves 2,000 years ago.
- Explore Kochi Castle, the seat of the powerful Yamauchi lords during the Edo Period.
- Appreciate the historical significance of the castle’s original 17th-century keep and palace.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Bring a rain jacket, as water may drip from the cave ceiling.
- Wear flat comfortable walking shoes with non-slip soles.

PLEASE NOTE

There are nearly 800 steps at the caves and about 200 more at Kochi Castle. This tour is not available to wheelchair guests or those with walking or mobility concerns and is not recommended for guests that suffer from claustrophobia. Photography is prohibited in the cave areas inhabited by bats. Flash photography and the use of tripods is prohibited inside the castle. Guests might be asked to remove their shoes and wear provided slippers in some areas of the castle.

**KZC-005 KOCHI CASTLE & KATSURAHAMA BEACH**

**Date: Apr 15, 2025 Time: 10:00 AM**  
**Duration: 3.50 Hrs Price: \$199.00**



OVERVIEW

Enjoy a spectacular view of Kochi and beyond from its namesake

Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour

17th-century castle and then spend free time at nearby beach known for its stunning natural beauty. Kochi Castle sits atop Otakasa Hill and is considered so iconic that it has become a symbol of the city. Even the Japanese government holds the castle dear and has officially recognized its cultural importance. Highlights of the five-story castle include the original keep and palace. You might also notice the spikes embedded in the stone walls, which were added to discourage ninja attacks. An entirely different setting awaits you at Katsurahama, a tranquil beach with shaded walking paths. Although swimming is prohibited because of the strong currents, Katsurahama is still quite popular because of its scenery. The statue of Kochi-born Sakamoto Ryoma, one of the architects of modern Japan, is also worth a look.

**HIGHLIGHTS**

- Explore Kochi Castle, the seat of the powerful Yamauchi lords during the Edo Period.
- Appreciate the historical significance of the castle’s original 17th-century keep and palace.
- Spend free time strolling along the shore at Katsurahama Beach.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

**PLEASE NOTE**

There are about 200 steps to negotiate at Kochi Castle. This tour is not available to wheelchair guests or those with walking or mobility concerns. Flash photography and the use of tripods is prohibited inside the castle. Guests might be asked to remove their shoes and wear provided slippers in some areas of the castle.

**KZC-001 BEAUTIFUL TEMPLE & GARDENS**

**Date: Apr 15, 2025 Time: 10:15 AM**  
**Duration: 3.00 Hrs Price: \$209.00**



**OVERVIEW**

Explore two extraordinary landmarks atop Mount Godaisan, a sacred mountain not far from downtown Kochi. Established in the 8th century, Chikurinji Temple features an unusual five-story burgundy pagoda and is an important stop on a pilgrimage route that includes 88 temples. Known as a temple of learning, Chikurinji contains scrolls of great importance. It is also where Japan’s beloved Buddhist saint Kobo Daishi received his training. He is venerated as a deity in one of the temple’s halls. Nearby, you find the Makino Botanical Garden, built in 1958 to honor the Father of Japanese Botany, Kochi-born Dr. Tomitaro Makino. More than 3,000 species of plants flourish here, and as you stroll through the green oasis you can’t help but feel immensely relaxed. If the outdoor experience piques your curiosity about Dr. Makino, visit the Exhibition Hall that focuses on his life and achievements.

**HIGHLIGHTS**

- Take in the serenity of Chikurinji Temple, an important stop on a pilgrimage route.
- Admire the temple’s five-story pagoda and its unusual burgundy color.
- Stroll the winding paths of a garden dedicated to the Father of Japanese Botany.
- Recognize the achievements of botanist Dr. Tomitaro Makino in an exhibition hall.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

**PLEASE NOTE**

This tour includes about two hours of walking on flat, hilly and steep

terrains with about 150 steps at Chikurinji temple. This tour is not available to wheelchair guests or those with walking or mobility concerns.

**KZC-006 RYUGADO CAVES**

**Date: Apr 15, 2025 Time: 10:30 AM**  
**Duration: 3.25 Hrs Price: \$239.00**



**OVERVIEW**

Walk through one of Japan’s largest stalactite caves, a wondrous setting that has been designated a national natural monument. The caves are located within Mount Sampo and are estimated to be at least 175 million years old. While meandering along the caves’ narrow paths and steel platforms, you will behold an abundance of unusual formations, many of them named for figures from Japanese mythology. Colored lights illuminate the formations to add drama. About 100 different species of animals inhabit the caves, including marine creatures such as shrimp and crabs that can be seen in the streams that flow throughout the caves. Humans lived here about 2,000 years ago, a fact determined when extremely rare earthenware and charcoal furnaces were uncovered near the caves’ entrance. Perhaps the most remarkable relic is God’s Vessel, an earthenware vessel encased in a stalactite.

**HIGHLIGHTS**

- Observe the unusual geological formations within the Ryugado Caves.
- Learn about the people that inhabited the caves 2,000 years ago.
- Look for marine creatures in the streams and waterfalls throughout the caves.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Bring a rain jacket, as water may drip from the cave ceiling.
- Wear flat comfortable walking shoes with non-slip soles.

**PLEASE NOTE**

There are nearly 800 steps at the caves This tour is not available to wheelchair guests or those with walking or mobility concerns and is not recommended for guests that suffer from claustrophobia. Photography is prohibited in the cave areas inhabited by bats.

## Kagoshima, Japan

**KOJ-004 CHIRAN & IBUSUKI**

**Date: Apr 16, 2025 Time: 10:30 AM**  
**Duration: 7.00 Hrs Price: \$339.00**



**OVERVIEW**

Stroll through a historical neighborhood where samurais once lived and admire the natural beauty throughout the Kagoshima prefecture. Upon reaching the castle-town of Chiran, you will walk down a lane lined with stone walls, behind which lie a number of centuries-old samurai houses that recapture the essence of the Edo Period. Samurai descendants still inhabit some of the estates, although the gardens of other residences are open for browsing. Another beautiful setting awaits you at Cape Nagasaki, the southernmost point on the Satsuma Peninsula, where you will enjoy outstanding panoramic views of Mt. Kaimon. It is often compared to Mt. Fuji because it too features a nearly perfect conical-shaped top. Nearby, you will find the hot springs resort of Ibusuki and Lake Ikeda, a crater lake that formed in a collapsed volcano.

**HIGHLIGHTS**

- Marvel at the meticulously restored samurai houses in the castle town of Chiran.
- Drive through the immensely picturesque Satsuma Peninsula, taking in the panoramas.

Minimal activity

Moderate activity

OE Oceania Exclusive

BB Beyond Blueprints

GG Go Green

Easy activity

Strenuous activity

OS Oceania Select

CD Culinary Discovery

GL Go Local

Evening excursion

Meal included

ADA Accessible

FW Food & Wine Trails

WT Wellness Tour

- Behold the beauty of Mt. Kaimon, which looks remarkably similar to famed Mt. Fuji.
- See the island's largest volcanic lake, supposedly the home of a Loch Ness-type monster.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour includes about two hours of moderate walking with some steps to negotiate. The tour is available to wheelchair guests with a collapsible wheelchair, who can make their ways on and off the coach and sit in a coach seat. Guests with mobility concerns should evaluate their stamina and ability before joining the tour.

**KOJ-001 HIGHLIGHTS OF KAGOSHIMA**

**Date:** Apr 16, 2025 **Time:** 12:00 PM  
**Duration:** 5.50 Hrs **Price:** \$279.00



OVERVIEW

Discover the natural beauty and flora surrounding Kagoshima with a special emphasis on the wonders of the active volcano Mount Sakurajima. The volcano constantly emits smoke and ash, at times thousands of feet into the air. You will enjoy an excellent view of the volcanic activity while riding a ferry across the bay to the Arimura Lava Observatory, where the view will be even more spectacular. The observatory sits atop a hilly lava field that a 1946 eruption created. Back in Kagoshima, you will pause at Sengan-en Garden, a botanical oasis built to complement the 17th-century residence of one of Japan's most influential feudal lords. It couldn't be lovelier, especially with majestic Mount Sakurajima towering in the background. For a glimpse into Kagoshima's industrial history, you will browse the Shoko Shuseikan Museum, which holds a collection of items from one of Japan's earliest machinery factories.

HIGHLIGHTS

- Admire the still-active volcano Mount Sakurajima while riding a ferry across the bay.
- Enjoy an even closer look at the volcano from an observatory on an old lava field.
- See the 17th-century home and garden of the powerful Shimazu clan.
- Browse museum exhibits that depict Kagoshima's earliest efforts to industrialize.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour includes a moderate amount of walking mainly at the guest's discretion. It is available to guests who utilize a collapsible wheelchair, can both make their way on and off the coach and have a companion to assist them. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina.

**KOJ-003 CHIRAN DISCOVERY**

**Date:** Apr 16, 2025 **Time:** 12:15 PM, 12:45 PM  
**Duration:** 4.00 Hrs **Price:** \$249.00



OVERVIEW

Explore Chiran, an out-lying castle town during Japan's feudal period and home base for the feared kamikaze pilots during World War II. Departing the port, take a scenic drive to Chiran to see the well-preserved residences and gardens of the Samurai. Surrounded by moss-covered stonewalls and sporting black tile roofs, the 250 year old houses recapture

the traditional flavor of the Edo Period. Today, Samurai descendants live some of the old estates, but many of the gardens are open to the public. Though small, each garden is an excellent example of "borrowed landscaping," where the surrounding mountains and scenery are an integral part of the garden design. Visit the memorable Tokko Heiwa Kaikan, or Peace Museum, dedicated to the young kamikaze pilots who trained near Chiran before embarking on suicide missions against Allied sea vessels in WWII. The museum commemorates the bravery and sad sacrifice of these young Japanese men, and makes a plea for world peace. Return to Kagoshima and the ship following your in-depth visit to Chiran.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

Tour is available to wheelchair guests who have a collapsible wheelchair and are able to make their own way on and off transportation. Guests must be self-sufficient or if assistance is required, they should travel with a companion who can provide this.

**KOJ-005 VOLCANIC SAKURAJIMA**

**Date:** Apr 16, 2025 **Time:** 12:30 PM  
**Duration:** 3.50 Hrs **Price:** \$199.00



OVERVIEW

Discover the natural beauty of volcanic Japan by cruising to Sakurajima, one of the country's most active volcanoes and the beloved symbol of Kagoshima. As you cruise across Kinko Bay, you will be treated to a unique perspective of the volcano, which smokes and erupts almost daily, although fortunately not in a major way. However, an eruption in 1914 was so massive that when the lava flow hardened it bridged the bay, connecting an island just off shore to Osumi Peninsula. Upon arriving at the port, you will visit the Arimua Observatory, which sits atop a volcanic hill formed by another eruption. It is one of the few places in the world where you can safely view a highly active volcano. There are numerous lookout decks that will offer a variety of viewpoints of towering Sakurajima.

HIGHLIGHTS

- Cruise to a peninsula where you will behold one of Japan's most active volcanoes up close.
- Expect to see the volcano belching smoke and perhaps even feel a minor eruption.
- Discover how past major eruptions have shaped the surrounding landscape.
- Enjoy several perspectives of the volcano from the lookouts at Arimua Observatory.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour includes about 1½ hours of walking and standing. Guests must negotiate 60 steps to reach the observatory. This tour is not available for wheelchair guests and not recommended for those with mobility concerns.

**KOJ-006 SENGANEN GARDEN & MUSEUM**

**Date:** Apr 16, 2025 **Time:** 12:30 PM  
**Duration:** 3.25 Hrs **Price:** \$209.00



OVERVIEW

Discover the exquisite flora at Sengan-en Garden and delve in Kagoshima's industrial history by browsing a museum with artifacts from

Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour

one of Japan's earliest machinery factories. Both attractions are so spectacular that UNESCO declared them World Heritage sites. The garden is a botanical oasis built to complement the 17th-century residence of one of Japan's most influential feudal lords. It couldn't be lovelier, especially with majestic Mount Sakurajima towering in the background. It surrounds the former villa of the powerful Shimazu clan. A few centuries later, a descendant of the clan built Japan's first Western-style factory in Kagoshima to produce armaments, glass, ceramics and farm tools. You will see some of those artifacts at the Shoko Shuseikan Museum, including personal items from the Shimazu clan and fine Satsuma porcelain. Even the building is significant, as it was the first western-style stone building in Japan with arches.

HIGHLIGHTS

- Stroll through the 17th-century botanical oasis Sengan-en Garden, a World Heritage site.
- See how the garden was built to complement the Shimazu clan's 17th-century residence.
- Browse a museum with artifacts from a factory that a Shimazu clan descendant built.
- Admire the museum structure, Japan's first western-style stone building with arches.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour includes about two hours of walking and standing on mostly level ground with cobblestones and some uneven surfaces at the gardens. It is available to guests who utilize a collapsible wheelchair, can make their way on and off the coach and have a companion to assist them. Guests utilizing a wheelchair may not be able to access some parts of Sengan-en Garden.

## Nagasaki, Japan

**NGS-001 HIGHLIGHTS OF NAGASAKI**

**Date:** Apr 17, 2025 **Time:** 08:45 AM, 01:00 PM  
**Duration:** 3.00 Hrs **Price:** \$139.00



OVERVIEW

Visit the key landmarks in Nagasaki, most of which recognize the devastating effects of the atomic bomb that was dropped on the city in August 1945. At first glance, the city appears to be modern, having been rebuilt since the end of World War II; however, your exploration will also reveal more historical areas with temples and secluded gardens. Still, attractions that commemorate Nagasaki's destruction from the bomb blast take center stage. The Peace Memorial Park now stands near Ground Zero and features statues and sculptures that countries all over the world have donated. The statue of a man with his right arm pointing to the sky to indicate the continued threat of nuclear destruction is particularly moving. You will also browse the Atomic Bomb Museum, which holds hundreds of artifacts that show the power of the bomb's impact and contains displays on modern nuclear technology.

HIGHLIGHTS

- Enjoy a panoramic drive around Nagasaki that reveals its modern and historical sides.
- Focus on attractions that reveal the destruction of the atomic bomb dropped here in 1945.
- Reflect on the effects of the bomb blast in Peace Memorial Park.
- Browse the riveting and poignant exhibits in the Atomic Bomb Museum.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring local currency for shopping.

PLEASE NOTE

This tour includes about 2½ hours of walking with a limited number of steps to negotiate. Guests with mobility concerns should evaluate their stamina and ability before joining the tour. This tour includes sensitive material, including graphic pictures and displays on the atrocities of war. The order of sites visited may vary.

**NGS-004 PANORAMIC NAGASAKI**

**Date:** Apr 17, 2025 **Time:** 09:00 AM  
**Duration:** 4.75 Hrs **Price:** \$129.00



OVERVIEW

Take in the natural beauty of Nagasaki and some of the most scenic vistas in and around town, beginning with a stop atop Mount Inasayama. Thanks to the mountain's proximity to the city center, you will be treated to sweeping vistas of the urban sprawl. Ask the guide to point out the Peace Memorial Park, as it will be your next destination. It is located near Ground Zero of the atomic bomb that was dropped here in 1945. Today, the park is a lush oasis full of fountains, statues and sculptures that countries around the world have donated in the name of peace. You will also visit Urakami Cathedral, where relics damaged in the bomb blast are on display, including charred stone saints. For a different historical reference point, you will pause at Dejima, an artificial island built in 1636 to segregate the Portuguese population and control their missionary activities. Dejima is now part of the mainland.

HIGHLIGHTS

- Enjoy a mountaintop view of Nagasaki that shows the dramatic lay of the land.
- Reflect on the effects of the 1945 atomic bomb blast in the serene Peace Memorial Park.
- See religious relics damaged in the bomb blast at Urakami Cathedral, which was leveled.
- Pause at Dejima and hear why the Portuguese were segregated here in the 17th century.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

The tour is available to guests who utilize a wheelchair who can make their way on and off the coach and have a companion to assist them.

**NGS-002 THE SPLENDOR OF ARITA & NAGASAKI**

**Date:** Apr 17, 2025 **Time:** 09:15 AM  
**Duration:** 7.00 Hrs **Price:** \$259.00



OVERVIEW

Discover the extraordinary ceramics produced in the city of Arita and then visit a memorial park in Nagasaki near the epicenter of the 1945 atomic bomb blast. Although it will take two hours to reach Arita, it will be well worth the time. Your immersion into ceramics will begin at Fukagawa-Seiji, a crafts company founded in 1894. The artisans here are particularly revered for their porcelain, especially the white porcelain that appears transparent. As you will see, traditional methods are still used to manufacture a wide variety of products. During free time in Arita's atmospheric Old Town, be sure to browse the pottery galleries. While Arita is considered the birthplace of Japanese porcelain, Nagasaki will forever be remembered for the devastating atomic bomb that was dropped here.

Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour

As you meander through the Peace Memorial Park, you can take a moment to reflect on the bomb's effects.

HIGHLIGHTS

- Enjoy an enlightening tour of a ceramics factory that opened in Arita in 1894.
- Behold the extraordinary porcelain and ceramics on display.
- Browse the porcelain galleries in Arita's lovely Old Town.
- Take a leisurely walk through Nagasaki's serene Peace Memorial Park.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring local currency for shopping.

PLEASE NOTE

This tour includes about 2½ hours of walking with some steps to negotiate. This tour is not available to wheelchair guests and those with mobility concerns should evaluate their stamina and ability before joining the tour. The order of sites visited may vary. On shorter port calls, the tour will last 6½ hours and visit Genemongama Pottery instead of Arita's old town.

**NGS-006 HIGHLIGHTS OF UNZEN AND SHIMABARA**

**Date: Apr 17, 2025 Time: 09:15 AM**  
**Duration: 7.25 Hrs Price: \$339.00**



OVERVIEW

Stroll a boardwalk that winds through boiling geothermal springs known as Unzen Hell and then visit Shimabara castle, which a cruel feudal lord built in the 17th century. A magma reservoir at the bottom of a nearby bay causes the steaming, hissing landscape of Unzen Hell, which is of geological and historical interest. Here, between 1627 and 1632, dozens of Christians were executed by being thrown into the boiling waters to suppress the spread of Christianity, which had been introduced to Japan about 100 years earlier. A plaque stands at Unzen Hell to commemorate the martyrs. The struggles of Japan's early Christians are also detailed at Shimabara Castle, which was built by the lord that ordered the Christians to be murdered at Unzen Hell. The museum inside the castle showcases the ordeals of Christians at the time and their uprising in the Shimabara Rebellion. The five-tiered castle is a reproduction of the original, except for the stone foundation and moat that survived intact.

HIGHLIGHTS

- Marvel at the bubbling sulfur pits and hissing steam vents at aptly named Unzen Hell.
- Discover why Christians were boiled alive in its geothermal springs in the early 1600s.
- Explore imposing Shimabara Castle, a reproduction built on the original stone foundation.
- Browse a castle museum that details the struggles of the early Christians in Japan.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring local currency for shopping.

PLEASE NOTE

This tour includes about two hours of moderate walking and standing. There will be gravel paths, cobblestone surfaces and a few steps to negotiate at Shimabara Castle. The tour is available to wheelchair guests who have a collapsible wheelchair, are able to make their own way on and off the coach, and have an able-bodied companion to assist them. Guests with mobility concerns should evaluate their stamina and ability

before joining the tour. The tour sequence may vary.

**NGS-005 BEST OF NAGASAKI**

**Date: Apr 17, 2025 Time: 09:30 AM**  
**Duration: 4.00 Hrs Price: \$149.00**



OVERVIEW

Delve into the culture and history of Nagasaki by visiting two museums and a park that reveal the effects of the 1945 atomic blast and the isolationist Edo period. As you browse the displays in the Atomic Bomb Museum, you will learn about the city's culture before the bomb struck and the aftermath of the atomic blast. The museum's goal is to candidly show the devastation from the atomic bomb in hopes that nuclear weapons will eventually be abolished. It is only fitting that you will next visit the Peace Memorial Park, an urban greenspace built near Ground Zero of the atomic blast. For a different perspective of Nagasaki's past, you will tour an historical museum on Dejima, an artificial island built hundreds of years ago to isolate Portuguese missionaries. Through documents, artwork and restored buildings, the museum shows what life was like during this cultural period.

HIGHLIGHTS

- Browse the riveting and poignant exhibits in the Atomic Bomb Museum.
- Reflect on the effects of the 1945 atomic bomb blast in Peace Memorial Park.
- Pause at Dejima and hear why the Portuguese were segregated here in the 17th century.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring local currency for shopping.

PLEASE NOTE

This tour includes about three hours of easy to moderate walking and standing with some steps. The tour is available to wheelchair guests who have a collapsible wheelchair, are able to make their own way on and off the coach, and have an able-bodied companion to assist them. Guests with mobility concerns should evaluate their stamina and ability before joining the tour. Weather appropriate clothing; sun cap; sunglasses; and flat, comfortable walking shoes are recommended. The tour sequence may vary.

## Busan, South Korea

**BSN-006 HAEDONG YUNGGUNGSA TEMPLE & CITY TOUR**

**Date: Apr 18, 2025 Time: 08:30 AM**  
**Duration: 6.00 Hrs Price: \$239.00**



OVERVIEW

Discover the area's most iconic architecture, both ancient and modern, before immersing yourself in local daily life by visiting two bustling marketplaces. Originally built in the 14th century, Haedong Yonggungsa is revered for its pagoda and Buddhist sanctum inside a cave. It is said that the Great Goddess Buddha lives in the sea and appears on the back of a dragon, making Haedong Yonggungsa one of three sacred places related to the Goddess Buddha. The 108 steps down to the temple represent the 108 anguishes in Buddhist life. For a glimpse into South Korea's modern architecture, you will visit the glass-and-steel domed APEC House. This airy, light-filled building was designed to represent the spirit of openness and cooperation, as it is used for meetings and international summits. You will then browse Gukje Market, the country's largest traditional market, and Jagalchi Fish Market, South Korea's largest seafood market. Both display an extraordinary amount of merchandise.

Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour



HIGHLIGHTS

- Visit a temple that is one of three sacred places related to the Goddess Buddha.
- See South Korea’s modern side at a seaside building used for international summits.
- Enjoy a buffet lunch, then peruse traditional merchandise such as clothing and ceramics at Gukje Market.
- Browse the stalls of Jagalchi Fish Market, observing the exotic marine creatures.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour includes about 2½ hours of moderate to strenuous walking with some uneven surfaces and more than 100 steps to negotiate at the temple. The aisles at the fish market are narrow and the flooring can be wet and slippery. Lines may be long. The tour is not available to wheelchair guests or those with mobility concerns. The tour sequence may vary.

**BSN-007 BEOMEOSA TEMPLE AND MARKETS**

**Date: Apr 18, 2025 Time: 08:45 AM**  
**Duration: 4.00 Hrs Price: \$139.00**



OVERVIEW

Visit an ancient Buddhist temple that dates to the Silla Dynasty before returning to Busan for a revealing glimpse into modern daily life at two bustling marketplaces. The temple is Beomeosa, a sprawling complex nestled on a mountainside surrounded by wisteria woods. Many of the buildings date from the 7th and 8th centuries, although after countless invasions they have been repeatedly reconstructed. In all likelihood, you will see the monks praying and chanting in Buddha Hall. A glimpse into two of Busan’s most bustling markets follows. Refugees of the Korean War started Gukje, which has grown into the country’s largest traditional market. Fresh seafood is the allure of Jagalchi Fish Market, where every imaginable fish and exotic sea creature is displayed on ice. Both markets are excellent venues for people-watching and to observe daily life.

HIGHLIGHTS

- Explore a reconstructed Buddhist temple complex that looks like it did in the 7th century.
- Observe the monks at prayer.
- Stroll the maze-like aisles in Korea’s largest traditional market.
- Browse countless stalls laden with exotic seafood in Jagalchi Fish Market.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes with non-slip soles.

PLEASE NOTE

This tour includes about two hours of moderate to strenuous walking with some uneven surfaces and about 100 steps to negotiate at the temple. The aisles at the fish market are narrow and the floor can be wet and slippery. Lines may be long. The tour is not available to wheelchair guests or to those with mobility concerns. The tour sequence may vary.

**BSN-008 HAEDONG YONGGUNGSA TEMPLE & FISH MARKET**

**Date: Apr 18, 2025 Time: 09:00 AM**  
**Duration: 3.75 Hrs Price: \$139.00**



OVERVIEW

Recognize how the sea greatly influences local life by visiting several representative coastal attractions. Unlike the majority of Buddhist temples,

Haedong Yonggungsa was constructed right on the shore in honor of the fact that the Great Goddess Buddha lives in the sea. The temple that stands today is an exact replica of the 14th-century original. The designers of the modern APEC House believe its seaside location provides a calm setting for the meetings and international summits that are held there. Natural light bathes the airy interior, adding to the soothing ambiance. The sea’s bounty will be evident as you browse the Jagalchi Fish Market, South Korea’s largest seafood market. Each morning, fresh fish and every other imaginable marine creature is delivered, iced and displayed in the seemingly endless shops and stalls. Other seafood is kept live in water tanks. Besides its incredible variety of seafood, the market is an excellent venue for people-watching.

HIGHLIGHTS

- Visit a seaside temple that is one of three sacred places related to the Goddess Buddha.
- See South Korea’s modern side at a seaside building used for international summits.
- Browse the stalls of Jagalchi Fish Market, observing the exotic marine creatures.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour includes approximately 2 hours of walking. It is not available to guests who utilize a wheelchair. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina. Guests will have to negotiate many steps at the temple and wet floors at the fish market. Casual clothing and comfortable, non-slip walking shoes are suggested. The order of the sites visited or viewed may vary.

**BSN-004 TEA CULTURE AND CITY HIGHLIGHTS**

**Date: Apr 18, 2025 Time: 09:15 AM**  
**Duration: 4.00 Hrs Price: \$209.00**



OVERVIEW

Participate in an elegant Korean tea ceremony, followed by a relaxing stroll through an urban park and a glimpse into daily life at a bustling fish market. Also known as a “darye,” meaning “etiquette for tea,” the ceremony has been practiced for thousands of years. During the elegant ceremony, you will discover many of the ritual’s nuances, which involve visual beauty, the aroma of the tea and its flavor. The experience is intended to heighten the senses and provide a path to spiritual enlightenment. Yongdusan Park offers another venue ideal for relaxation, as it is a leafy urban oasis. Feel free to meander the grounds, where you are sure to see local residents enjoying the serenity. Jagalchi Fish Market will offer a change of pace, as it is a bustling energetic venue. A favorite of locals, the fish market offers a wonderful glimpse into daily life and the bounty of the sea.

HIGHLIGHTS

- Join in a tea ceremony meant to provide spiritual enlightenment.
- Stroll through tranquil Yongdusan Park, which Busan Tower dominates.
- Browse the stalls of Jagalchi Fish Market, observing the exotic marine creatures.
- Stay in town after the excursion and return on your own, if you choose.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour includes about 1½ hours of easy walking and standing with some wet tile surfaces and narrow aisles at the Jagalchi Fish Market. The

Minimal activity	Moderate activity	OE Oceania Exclusive	BB Beyond Blueprints	GG Go Green
Easy activity	Strenuous activity	OS Oceania Select	CD Culinary Discovery	GL Go Local
Evening excursion	Meal included	ADA Accessible	FW Food & Wine Trails	WT Wellness Tour

tour is not available to wheelchair guests and those with mobility concerns should evaluate their stamina and ability before joining the tour. Guests must sit on the floor for about 40 minutes during the tea ceremony or in the few available chairs. Entrance to the Busan Tower is not included. Drop-off location for free time will be at the Hotel Foret nearby Gukje Market and Jagalchi Fish Market. Photography is not allowed at the cultural performance. The order of the sites viewed or visited may vary.

**BSN-001 CULTURAL PERFORMANCE & BUSAN CITY**

**Date: Apr 18, 2025 Time: 09:30 AM**  
**Duration: 3.75 Hrs Price: \$169.00**



**OVERVIEW**

Delve into the culture of Busan by visiting some of its most representative attractions and by watching a traditional dance performance at the city's cultural center. The performance will include a selection of regional dances that are improvisational rather than choreographed. South Korean dances are more about feelings than telling stories, and you can expect the show to be quite moving. On the other hand, Yongdusan Park conveys a sense of serenity, as you will see by meandering the paths of this urban oasis. Now a symbol of the city, Busan Tower rises high above the park. To experience local life on a more intimate level, you will also visit the Jagalchi Fish Market, the country's largest seafood market. As you browse the stalls and stores, you can expect to find every imaginable marine creature, including live eels, sea squirts and skates, which are similar to stingrays.

**HIGHLIGHTS**

- Watch a traditional dance performance at a cultural center.
- Stroll through tranquil Yongdusan Park, which Busan Tower dominates.
- Browse the stalls of Jagalchi Fish Market, observing the exotic marine creatures.
- Stay in town after the excursion and return on your own, if you choose.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

**PLEASE NOTE**

This tour includes about 1½ hours of easy walking and standing with some wet tile surfaces and narrow aisles at the Jagalchi Fish Market. The tour is available to wheelchair guests who have a collapsible wheelchair, are able to make their own way on and off the coach and have an able-bodied companion to assist them. Guests with mobility concerns should evaluate their stamina and ability before joining the tour. Entrance to the Busan Tower is not included. Drop-off location for free time will be at the Hotel Foret nearby Gukje Market and Jagalchi Fish Market. Photography is not allowed at the cultural performance. The order of the sites viewed or visited may vary.

**BSN-1CT CHEF LED BUSAN MARKETS TOUR**

**Date: Apr 18, 2025 Time: 10:00 AM**  
**Duration: 4.00 Hrs Price: \$289.00**



**OVERVIEW**

Meet your chef instructor in the Culinary Center for an overview of today's tour and cooking class. South Korean cuisine is revered by chefs and foodies alike, and today is a chance to take advantage of connecting the local markets to favorite South Korean regional favorites. In order to prepare traditional Korean dishes during your onboard cooking class, the chef will lead your small group through two local markets to forage for ingredients. First stop is the legendary Jagalchi Fish Market. Widely heralded as 'the ultimate place to see seafood' this sprawling waterfront market is the largest of its kind in Korea. As you browse the seemingly endless stalls, you can expect to find every imaginable marine creature,

including live eels, sea squirts and skates, which are similar to stingrays. The chef has prepared a 'seafood treasure map' so you can identify and check off these unique local specimens. After touring the seafood market, you'll stop in at the Gukje Market, known for its international selection of gourmet ingredients. Here, you and the chef may collect ingredients for the onboard cooking class. After touring these two markets, you'll return to the ship for an onboard cooking class in the state-of-the-art The Culinary Center where you and your foodie group will create authentic Korean dishes.

**HIGHLIGHTS**

- Chef-Led tours are never more than 18 guests and always led by the chef instructor onboard.
- Browse the stalls in Jagalchi Fish Market for the freshest and best selection of seafood.
- Walk through Gukje Market, whose stalls are full of international goods.
- Learn to prepare popular Korean dishes in the onboard cooking class.
- Dine on the authentic Korean dishes that you have prepared in class.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

## Hiroshima, Japan

**HIJ-005 PANORAMIC HIROSHIMA**

**Date: Apr 19, 2025 Time: 12:15 PM, 02:30 PM**  
**Duration: 2.00 Hrs Price: \$159.00**



**OVERVIEW**

Enjoy a panoramic drive through Hiroshima, pausing on occasion at attractions that highlight the city's history and rise from near total devastation by an atomic bomb in 1945. Your first stop for photos will be at the Atomic Bomb Dome, the only structure left standing near the epicenter of the atomic blast. While a stark, powerful reminder of the destructive force of an atomic bomb, the building has also become a symbol of peace and hope for the elimination of nuclear weapons. The skeletal remains of the dome stand exactly as they did right after the bomb blast. Continuing on, you will see a wonderful reconstruction of the 16th-century Hiroshima Castle, a historical building that the atomic bomb leveled. Rebuilt in 1958, the stone and wooden castle rises five stories above its immaculately landscaped grounds and is surrounded by a protective moat.

**HIGHLIGHTS**

- Discover how Hiroshima has risen from the ashes of the 1945 atomic bomb blast here.
- Behold the ruins of the Atomic Bomb Dome, which has become a symbol of Hiroshima.
- Pause for photos at Hiroshima Castle, an exact replica of the 16th-century original.
- Appreciate the castle's strategic setting and perfectly manicured grounds.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

**PLEASE NOTE**

This tour is primarily panoramic in nature and walking is at the guests' discretion during the photo stops. The tour is available to wheelchair guests who have a collapsible wheelchair, are able to make their own way on and off the coach, and have an able-bodied companion to assist them. The tour sequence may vary.

Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour

**HIJ-008 SHUKKEI-EN JAPANESE GARDEN**

**Date:** Apr 19, 2025 **Time:** 12:15 PM, 02:30 PM  
**Duration:** 2.50 Hrs **Price:** \$199.00



**OVERVIEW**

Stroll through tranquil Shukkei-en Garden in the shadow of Hiroshima Castle as a prelude to visiting sites that memorialize victims of the atomic bomb blast here in 1945. The bomb leveled much of Hiroshima, including centuries-old Shukkei-en Garden. Replanting started almost immediately and today the garden is a revered urban oasis. While meandering along its natural paths, you can expect to find sculpted gardens, arched bridges over serene ponds and a variety of flowering plants, as the garden was designed so that something is always in bloom. Hiroshima Peace Memorial Park encourages reflection, but in a different way. Its attractions are grim reminders of the atomic bomb's devastation. The skeletal Atomic Bomb Dome, one of few buildings left somewhat intact after the blast, has become a symbol of Hiroshima. Other memorials include the Cenotaph, where the names of the victims are inscribed, and the Flame of Peace, which will burn continuously until nuclear weapons are abolished worldwide.

**HIGHLIGHTS**

- Revel in the serenity of Shukkei-en Garden, which the atomic bomb blast in 1945 leveled.
- Behold the ruins of the Atomic Bomb Dome, which has become a symbol of Hiroshima.
- Reflect on the devastation from the atomic blast at the memorial Cenotaph.
- Stand before the Flame of Peace, which will burn until nuclear weapons are abolished.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

**PLEASE NOTE**

This tour includes just over an hour of walking and with steps and cobblestone surfaces to negotiate. The tour is not recommended for wheelchair guests or those with mobility concerns. The tour sequence may vary.

**HIJ-004 MIYAJIMA**

**Date:** Apr 19, 2025 **Time:** 12:30 PM, 01:30 PM  
**Duration:** 4.25 Hrs **Price:** \$219.00



**OVERVIEW**

Take the ferry to Miyajima, a small forested island known for its stunning natural beauty and ancient shrines. Upon arriving, you will first notice the giant red torii gate that rises up out of the ocean as if it were floating. The revered primary shrine is also built over the water and together these iconic attractions have been declared a UNESCO World Heritage site, as they illustrate the Japanese concept of scenic beauty, in which nature and human creativity harmoniously combine. At high tide, the gate and the 12th-century shrine seem to be floating on the water. To alleviate friction from the rising tides and more severe water conditions, the shrine's wooden floors have spaces between the planks and were constructed without metal nails that would restrict the planks from moving with the tides.

**HIGHLIGHTS**

- Ride the ferry over to Miyajima, a sacred island since ancient times.
- Marvel at how the shrine and torii gate here seem to float in the sea at high tide.
- Appreciate how the shrine fulfills the Japanese concept of scenic

beauty.

- Discover the ingenuity behind the construction of the shrine, a World Heritage site.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

**PLEASE NOTE**

This tour includes nearly three hours of walking with some steps. The tour is not recommended for wheelchair guests and those with mobility concerns should evaluate their ability and stamina before joining the tour. Bring local currency for shopping. Please note that the Torii Gate is under renovation and will be covered up until June 2020.

**HIJ-001 HIGHLIGHTS OF HIROSHIMA**

**Date:** Apr 19, 2025 **Time:** 12:45 PM, 01:15 PM  
**Duration:** 4.00 Hrs **Price:** \$199.00



**OVERVIEW**

View the landmarks of Hiroshima, some commemorating the atomic bomb blast here in 1945 and others reflecting the city's celebration of peace. At the poignant Hiroshima Peace Memorial Park, you will behold the ruins of some of the few concrete buildings left after the atomic bomb was dropped. One of them, the Atomic Bomb Dome, has been declared a UNESCO World Heritage site and has become a symbol of Hiroshima. You will also see the Cenotaph memorial, where the names of the tens of thousands that lost their lives in the blast are inscribed, and the Flame of Peace, which monks visit daily to offer prayers and burn incense. While the mood there is somber, serenity is the overarching theme at Shukkei-en Garden. Besides being a wonderful respite from the hubbub of the city, the garden is a visual delight, as plants are always in bloom regardless of the season.

**HIGHLIGHTS**

- Discover how Hiroshima has risen from the ashes of the 1945 atomic bomb blast here.
- Behold the ruins of the Atomic Bomb Dome, which has become a symbol of Hiroshima.
- Reflect on the devastation from the atomic blast at the memorial Cenotaph.
- Revel in the serenity of the urban oasis Shukkei-en Garden.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

**PLEASE NOTE**

This tour includes about two hours of walking with a few steps. Guests with mobility concerns should evaluate their ability and stamina before joining the tour. Sites include sensitive materials, graphic pictures and displays on the atrocities of war. The order of sites visited may vary. Bring local currency for shopping.

**HIJ-007 PEACE MEMORIAL PARK & MUSEUM**

**Date:** Apr 19, 2025 **Time:** 01:00 PM  
**Duration:** 3.00 Hrs **Price:** \$169.00



**OVERVIEW**

Visit the poignant Hiroshima Peace Memorial Park and its emotionally powerful museum, which contains victims' mementos and exhibitions that convey the devastation from the atomic bomb blast in 1945. Hiroshima was the world's first city destroyed by an atomic bomb, and you will find haunting reminders of that event throughout the park. The most iconic is surely the Atomic Bomb Dome, the only structure left standing near the

Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour

epicenter of the atomic blast. Now a World Heritage site, its skeletal remains stand exactly as they did right after the bomb blast. You will also see the impactful Children’s Peace Monument, which depicts a young girl named Sadako holding a wire crane above her head. Sadako believed if she folded enough origami cranes—the crane symbolizing long life—she would survive the effects of the bomb’s radiation. She died at age 12, and visitors still leave paper cranes in her memory at the foot of the monument.

**HIGHLIGHTS**

- Delve into the horrifying effects of the atomic bomb that was dropped on Hiroshima.
- Behold the ruins of the Atomic Bomb Dome, which has become a symbol of Hiroshima.
- Reflect on the devastation from the atomic blast at the memorial Cenotaph.
- Stand before the Flame of Peace, which will burn until nuclear weapons are abolished.
- Learn the moving story of Sadako, a young victim of the atomic blast.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

**PLEASE NOTE**

This tour includes about 1½ hours of walking with some steps. The tour may not be suitable for wheelchair guests and those with mobility concerns should evaluate their ability and stamina before joining the tour. Sites include sensitive material, graphic pictures and displays on the atrocities of war. The order of sites visited may vary. Flash photography is prohibited inside the Peace Memorial Museum.

## Matsuyama, Japan

**MTY-003 DOGO HOT SPRING EXPERIENCE**

**Date:** Apr 20, 2025 **Time:** 08:30 AM, 11:00 AM  
**Duration:** 3.25 Hrs **Price:** \$279.00



**OVERVIEW**

Soak in the soothing waters of Dogo Onsen, a hot springs considered to be the oldest in Japan as its roots date back 3,000 years. Its influence through history has been so significant that Japan officially declared the hot springs an Important Cultural Property. As you will discover, the interior of its 19th-century wooden bathhouse is an appealing maze of rooms passages and stairways. Relaxing in the mineral-rich waters is a timeless experience that will leave your skin silky soft and put you in just the right state of mind to explore further. According to legend, the waters healed an ancient deity. Following your relaxing soak, you will be free to browse the shopping arcade within the complex. Merchandise includes lustrous pearls, ceramic tableware and exceptionally soft towels, all produced on the island. If you are at the arcade’s Botchan Karakuri Clock on the hour, don’t miss the show as characters emerge from the clockworks.

**HIGHLIGHTS**

- Enjoy a rejuvenating soak in perhaps the oldest hot springs in Japan.
- Appreciate the spa’s setting and classic 19th-century wooden bathhouse.
- Shop for high-end, locally made merchandise in the hot springs’ arcade.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

**PLEASE NOTE**

This tour is not recommended to guests who utilize a wheelchair. Those guests with mobility concerns are cautioned to evaluate their personal

level of ability and stamina. Clothing is not allowed at the hot spring. Tattoos are prohibited. It is not recommended wearing accessories, as the color may change due to the hot spring water.

**MTY-005 HISTORICAL UCHIKO TOWN**

**Date:** Apr 20, 2025 **Time:** 08:30 AM  
**Duration:** 4.50 Hrs **Price:** \$289.00



**OVERVIEW**

Enjoy an enlightening guided walk through a town of well-preserved Edo and Meiji-period buildings and then explore the area independently. Much of the architecture in Uchiko reflects its past prosperity as a center for the production of paper and wax. Sumac berries were the source of the vegetable wax, which was used for candles, medicine and cosmetics. One of the most impressive homes in Old Town has been converted into a museum that details the wax-making process. The wealthy Kamihaga merchant family once lived in the residence and many of the rooms still look like they did in the early 1900s. During free time, you might browse shops where artisans still make candles in traditional ways. Candles were introduced to Japan in the 8th century along with Buddhism, both of which are associated with Uchiko. The kabuki theater in town is another attraction that you may wish to visit.

**HIGHLIGHTS**

- Explore the town of Uchiko, which became incredibly wealthy by making paper and wax.
- Browse museum exhibits that clearly show the intricacies of wax-making.
- See how the most affluent wax merchants lived a century or so ago.
- Enjoy the freedom of meandering through Uchiko on your own.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

**PLEASE NOTE**

This tour includes approximately 2 hours of walking. It is not recommended to guests who utilize a wheelchair due to uneven paths. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina.

**MTY-001 MATSUYAMA CASTLE & ISHITEJI TEMPLE**

**Date:** Apr 20, 2025 **Time:** 08:45 AM  
**Duration:** 4.00 Hrs **Price:** \$279.00

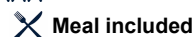
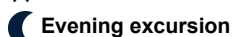
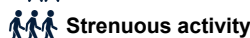


**OVERVIEW**

Explore a castle that has survived largely as designed in the early 1600s and a temple founded much earlier on a famed pilgrimage route. To reach Matsuyama Castle, you will ride a cable car ropeway up the lushly vegetated slopes of Mount Katsuyama, all the while enjoying an aerial view of the city and the Seto Inland Sea beyond. The castle is one of 12 in Japan still in its original form from the Edo Period. Besides showcasing the architectural ingenuity of the time, the castle houses a museum with exhibits on weaponry, samurai life and haiku poetry. Browsing ancient Ishiteji Temple will be just as insightful with regard to Shingon Buddhism, which follows the teachings of the 9th-century monk Kobo Daishi, who founded the sect. A large statue of the monk rests on a hill overlooking the temple. Statues of the 88 temples on the pilgrimage route are displayed in a cave on the property.

**HIGHLIGHTS**

- Ride a cable car ropeway to Matsuyama Castle and enjoy stunning views on the way up.
- Tour the Edo Period castle, which still stands true to its 17th-century design.



- Meander about Ishiteji Temple, one of 88 temples on a 750-mile pilgrimage route.
- Learn about the principles of Shingon Buddhism, which the temple follows.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour includes approximately 2 hours of walking and may include uphill sections. It is not recommended to guests who utilize a wheelchair due to cobblestoned and gravel terrain. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina.

**MTY-006 TOBE WARE & SAKE BREWERY**

**Date: Apr 20, 2025 Time: 09:00 AM**  
**Duration: 4.00 Hrs Price: \$309.00**



OVERVIEW

Watch artisans create fine porcelain step by step and sample a variety of sakes after seeing the brewing process. While visiting the Tobe Ware Studio, you will observe ceramicists making tobe ware, a unique type of white porcelain that appears to let light pass through it. The process is fascinating as the hard source clay must be quarried, kneaded to remove air bubbles, painstakingly shaped, fired and baked. Patterns are often hand-drawn on the pieces using a special indigo pigment. The finished products are exquisite and available in the gift shop. You will be treated to a similar deep dive into the making of sake, a rice wine that requires exceptionally pure water among other ingredients. After watching the sake being produced, you will sample ones with different characteristics. They may be sweet, dry or nuanced in flavor and aroma. You will also learn which sakes best pair with certain foods.

HIGHLIGHTS

- Observe ceramicists making a beloved style of white porcelain using traditional methods.
- Browse a selection of finished Tobe ware ceramics in the Tobe Ware Studio gift shop.
- See how sake is brewed and gain insight into the characteristics of different sakes.
- Sample several sakes, each one quite different from the others.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour includes approximately 2 hours of walking. It is not recommended to guests who utilize a wheelchair due to the presence of steps. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina.

**MTY-004 ISHITEJI TEMPLE AND DOGO DISTRICT**

**Date: Apr 20, 2025 Time: 09:15 AM**  
**Duration: 3.50 Hrs Price: \$279.00**



OVERVIEW

Explore a revered temple on a circular pilgrimage route and spend free time in a district best known for its landmark hot springs. Ishitji is one of 88 Shingon Buddhist temples on the 750-mile Shikoku Pilgrimage Route and it is among the most celebrated as several of its buildings have been declared National Treasures. Like the other temples, Ishitji represents a stage on the path to enlightenment. While meandering about the grounds, you will learn about the beliefs of Shingon Buddhists and perhaps see a statue of the

sect's founder, the 9th-century monk Kobo Daishi. If you drop by the Niomon Gate, you will see two giant straw sandals that according to legend will cure any leg ailments if you touch them. The Dogo District will present a striking contrast to the temple's serenity, especially its bustling shopping arcade. Be sure to visit Dogo Onsen as its hot springs may be the oldest in Japan.

HIGHLIGHTS

- Wander through Ishiteji Temple, one of 88 temples on a 750-mile pilgrimage route.
- Learn about the principles of Shingon Buddhism, which the temple follows.
- Shop for high-end, locally made merchandise in the vibrant Dogo District.
- See the district's architectural centerpiece – a 19th-century wooden bathhouse.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour includes approximately 2 hours of walking. It is not recommended to guests who utilize a wheelchair due to the presence of steps. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina.

**MTY-002 SHORT HIKE TO MATSUYAMA CASTLE**

**Date: Apr 20, 2025 Time: 09:30 AM**  
**Duration: 3.50 Hrs Price: \$269.00**



OVERVIEW

Ascend Mount Katsuyama on the last leg of a shaded trail that leads to Matsuyama Castle for an exploration of this extraordinary Edo Period castle. The hike will take about a half hour or so, but the natural beauty along the way will be well worth the effort. So will seeing the castle on the mountain's summit as its original design from 1602 is still largely intact. It is an excellent example of a feudal castle, especially since its main keep is one of the few in Japan with multiple wings. Highlights include hidden gates for surprise attacks, holes from which large rocks can be dropped on the enemy and screen-like stone walls that zig-zag for greater strength. Matsuyama Castle offers a rare glimpse into 17th-century Japanese military architecture. You will enjoy a different perspective of the castle and its grounds while riding a cable car ropeway down Mount Katsuyama's slopes.

HIGHLIGHTS

- Follow a short trail up Mount Katsuyama and explore Matsuyama Castle at the top.
- Imagine what life was like in the castle as the original 17th-century design is still intact.
- See ingenious architectural features that allowed the castle to be better defended.
- Enjoy stunning views while descending the mountain on a cable car ropeway.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour includes approximately 2 hours of walking, including significant uphill sections on uneven paths. It is not recommended to guests who utilize a wheelchair due to cobblestoned and gravel terrain. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina.

Minimal activity	Moderate activity	Oceania Exclusive	Beyond Blueprints	Go Green
Easy activity	Strenuous activity	Oceania Select	Culinary Discovery	Go Local
Evening excursion	Meal included	ADA Accessible	Food & Wine Trails	Wellness Tour

## Tokushima, Japan

### TKS-008 SOY SAUCE & SAKE BREWERIES

Date: Apr 21, 2025 Time: 11:00 AM, 01:00 PM

Duration: 3.00 Hrs Price: \$279.00



#### OVERVIEW

Visit two breweries that produce iconic Japanese products – soy sauce at one, sake at the another. While touring the soy sauce brewery, you will learn about the intricate process of making this cornerstone of Japanese cuisine. It involves the natural fermentation of cooked soybeans and wheat and the addition of salt or brine, a process that also gives the resulting liquid its distinctive brown color. Although soy sauce originated in China, it is said to have been introduced to Japan in the 7th century. As you will discover, each brewery has its own proprietary method of production that imparts its soy sauce with a unique, nuanced flavor. You will also delve deeply into the production of sake, a rice wine that is also an integral part of Japanese culture and cuisine. After an enlightening behind-the-scenes look at the brewing process, you will be offered a sampling of sake, each variety with its own characteristics.

#### HIGHLIGHTS

- See how soy sauce is made at a brewery that follows its own method of production.
- Learn about the history of soy sauce and how it was first used centuries ago.
- Tour a sake brewery and discover how this iconic rice wine is produced.
- Enjoy a sampling of sakes that reveals their unique tastes.

#### HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

#### PLEASE NOTE

This tour includes approximately 2 hours of walking. It is not recommended to guests who utilize a wheelchair. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina. The minimum age to participate in Sake tasting is 20 years old.

### TKS-007 NARUTO WHIRPOOLS & AWA DANCE MUSEUM

Date: Apr 21, 2025 Time: 01:00 PM

Duration: 4.00 Hrs Price: \$279.00



#### OVERVIEW

Observe the natural phenomenon of Japan's largest whirlpools and see how Awa Odori dance became a cultural phenomenon, especially in Tokushima. The Naruto Whirlpools are incredibly, even dangerously powerful. They are even more dynamic at high and low tides and at certain times of the year. These eddies are formed as the seawater rushes through the narrow Naruto Strait between Awaji and Shikoku islands. The unique topography of the strait's deep, v-shaped bottom adds to the intensity of the whirlpools. The glass-paneled walkway under the Onaruto Bridge is one of the best places to view the swirling waters. Browsing the Awa Odori Kaikan museum will add another dimension to your appreciation for this part of Japan. The exhibits are entirely dedicated to traditional Awa Odori dance. It is so popular that the annual Awa Odori festival in Tokushima draws more than a million people. You will understand the attraction after viewing the museum's displays.

#### HIGHLIGHTS

- Observe the large, frighteningly powerful whirlpools in Naruto Strait.
- Learn what causes the whirlpools and when the currents are most violent.

- Browse a museum whose sole focus is traditional Awa Odori dance.
- Watch a lively Awa Odori performance in the museum.

#### HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

#### PLEASE NOTE

This tour includes approximately 2 hours of walking. It is not recommended to guests who utilize a wheelchair. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina. Whirlpools appearance may vary depending on the tide and weather conditions.

### TKS-009 INDIGO DYEING & PILGRIMAGE TEMPLE

Date: Apr 21, 2025 Time: 01:00 PM

Duration: 3.50 Hrs Price: \$279.00



#### OVERVIEW

Discover the Japanese art of indigo dyeing in a hands-on workshop and visit a Buddhist temple that marks the beginning of a 750-mile pilgrimage route. Tokushima has long been known for its traditional indigo dyeing, a technique known as aizome. The dye comes from the leaves of a species of indigo plant that is cultivated throughout the prefecture. The history of indigo and the process of extracting the natural dye is fascinating as you will learn in this immersive class, during which you will create your own blue-dyed textiles. In the nearby town of Naruto, you will explore Ryozen-ji temple, the first of the 88 temples on the Shikoku Pilgrimage route, a significant spiritual journey for Buddhists as each temple represents a stage on the path to enlightenment. Chances are, you will see pilgrims following in the footsteps of the 9th-century monk and poet Kobo-Daishi, who founded the Shingon school of Buddhism.

#### HIGHLIGHTS

- Discover the history of Japanese indigo dyeing, a traditional art known as aizome.
- Create your own blue-dyed indigo textile in a hands-on class.
- Visit the first of 88 Buddhist temples on a pilgrimage route.
- Gain insight into the importance of the pilgrimage in Buddhism.

#### HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

#### PLEASE NOTE

This tour includes approximately 2 hours of walking. It is not recommended to guests who utilize a wheelchair. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina.

### TKS-011 TRADITIONAL NINGYO JORURI & POTTERY STUDIO

Date: Apr 21, 2025 Time: 01:10 PM

Duration: 3.75 Hrs Price: \$269.00



#### OVERVIEW

Become immersed in Japanese puppetry and pottery at venues where these traditional art forms are still practiced and preserved. While watching a Ningyo Joruri puppet show, you will notice that it is a highly collaborative art. A narrator tells the story, a three-stringed lute known as a shamisen paints the scene musically and three performers manipulate the puppets in perfect unison. This type of puppetry was particularly popular in Tokushima during the Edo Period and numerous Ningyo Joruri theatres still exist. While browsing the Ningyo Joruri Museum, you will gain an even more in-depth understanding of this style of puppetry. You will enjoy a similar deep dive into Otani ware, a type of pottery that originated in the Tokushima Prefecture. The most iconic pieces are ceramics so large that it

Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour

takes two people to make them – one standing to shape the clay, the other lying on the floor to turn the potter’s wheel with their feet.

### HIGHLIGHTS

- Watch a rare style of puppetry whose early Edo-period roots date to the 1600s.
- Browse a museum with an extraordinary collection of Ningyo Joruri puppetry artifacts.
- Visit a pottery house that specializes in Otani ware made with iron-rich clay.
- See massive pieces of Otani ware that take two people to produce.

### HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

### PLEASE NOTE

This tour includes approximately 2 hours of walking. It is not recommended to guests who utilize a wheelchair. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina.

## TKS-010 UDATSU HISTORICAL DISTRICT & ZEN GARDEN

**Date:** Apr 21, 2025 **Time:** 01:15 PM

**Duration:** 4.00 Hrs **Price:** \$279.00



### OVERVIEW

Meander through a historical district full of Edo Period homes that feature an unusual architectural element and tour one of the more impressive residences. This former district for merchants lies within the town of Mima, once known as the fortified castle town of Wakimachi. It flourished centuries ago from the production of washi paper, which was used for books and screen room dividers. Many of the district’s beautifully preserved residences feature udatsu, unique high-winged wall structures on the roofs that were built to prevent fires from spreading. Because udatsu was expensive, it was considered a sign of wealth and prestige. Although most of the homes have been altered to better suit contemporary life, the Yoshida residence has been beautifully preserved just as it was in 1792. Inside, you will gain an understanding of how one of the town’s wealthiest indigo merchants and his family lived in five buildings arranged around a Zen garden.

### HIGHLIGHTS

- Walk through an Edo-period merchant district where only the wealthiest owned homes.
- Notice the unique udatsu fire-prevention element built into the more expensive homes.
- Browse the interior of an affluent indigo merchant’s well-preserved residence.
- Gain an understanding of the Edo period, when the arts and Japanese culture flourished.

### HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

### PLEASE NOTE

This tour includes approximately 2 hours of walking. It is not recommended to guests who utilize a wheelchair. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina. Shoes are not permitted inside the temple.

## TKS-005 AWA DANCE MUSEUM & MOUNT BIZAN ROPEWAY

**Date:** Apr 21, 2025 **Time:** 01:30 PM

**Duration:** 2.45 Hrs **Price:** \$269.00



### OVERVIEW

Ride a cable-car ropeway to the summit of Mount Bizan for the ultimate view of Tokushima and watch a live performance of Awa Odori after browsing a museum solely dedicated to this traditional Japanese dance. The higher you ascend on the ropeway, the more spectacular the views, especially if the day is clear and you can see all the way to Awaji Island and the Kii Mountains beyond. Nearly 1,000 feet high, Bizan looms over the urban sprawl of Tokushima and is so revered that it has become a symbol for the city. Awa Odori dance is equally synonymous with Tokushima as you will discover while browsing the Awa Odori Kaikan museum. The exhibits beautifully display dance costumes and musical instruments and describe in detail how this 400-year-old art form has evolved. Still, the highlight will be watching an Awa Odori performance, which can be wildly energetic or exquisitely elegant.

### HIGHLIGHTS

- Gaze out over downtown Tokushima while riding a ropeway to the top of Mount Bizan.
- Enjoy the ultimate view of Tokushima and beyond from the mountain’s summit.
- Browse a museum whose sole focus is the traditional dance Awa Odori.
- Watch a lively Awa Odori performance in the museum.

### HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

### PLEASE NOTE

This tour includes approximately 1 hour of walking. It is available to guests who utilize a collapsible wheelchair, can make their way on and off the coach and have a companion to assist them.

## TKS-012 PILGRIMAGE TEMPLES & WALK

**Date:** Apr 21, 2025 **Time:** 01:45 PM

**Duration:** 3.00 Hrs **Price:** \$299.00



### OVERVIEW

Walk between two Buddhist temples at the beginning of a 750-mile pilgrimage route where each temple represents a stage on the path to enlightenment. You will start at Ryozen-ji temple, the first of 88 temples on the Shikoku Pilgrimage route. Here pilgrims traditionally don white robes and receive a walking stick and a book to collect a temple stamp at each new destination. Before taking off, the pilgrims often pause at the statue of the Medicine Buddha to ask for healing and protection on their journey. The temple’s name, Ryozenji, means Vulture Peak, a reference to the sacred mountain in India where Buddha is said to have preached. The half-hour walk to the second temple will be along a tranquil path meant to encourage meditation. After passing through the bright red entry gate, you will arrive at Gokuraku-ji, a temple dedicated to the Buddha of Infinite Light, symbolizing the promise of enlightenment and peace.

### HIGHLIGHTS

- Walk the beginning of the circular 750-mile Shikoku Pilgrimage route.
- Visit the first and second temples on the route, each dedicated to a different Buddha.
- Learn how the pilgrims typically start their journeys and follow in their footsteps.

### HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

### PLEASE NOTE

This tour includes approximately 2 hours of walking. It is not recommended to guests who utilize a wheelchair due to uneven terrain. Those guests with mobility concerns are cautioned to evaluate their personal level of

Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour

ability and stamina.

## Kyoto (Kobe), Japan

### KBE-001 TRADITIONAL KYOTO

**Date:** Apr 22, 2025 **Time:** 08:00 AM  
**Duration:** 9.5 Hrs **Price:** \$339.00



#### OVERVIEW

Discover the gracious spirit of Old Japan while touring Kyoto's most alluring sites, starting with the magnificent Golden Pavilion. Built in the late 14th century as a shogun's retirement residence, the three-story pavilion is now a revered temple. Its most outstanding features are the shimmering gold leaf that covers the two top stories and the positioning of the temple so that it reflects in a tranquil pond. Nearby, you will find Nijo Castle, a wooden fortification built in 1603 with nightingale plank floors that chirp when walked on, so as to warn the residents of invaders. Other defensive measures of this World Heritage site include a moat and towering stone walls. You will also see Sanjusangendo, a temple with 1,001 statues of Kannon, the goddess of mercy. The statues have multiple heads and arms to better see and help those who are suffering. You will find them in the main hall, which is Japan's longest wooden structure.

#### HIGHLIGHTS

- Gain an understanding of Kyoto's past through its ancient temples and castle.
- Behold the lavish gold leaf-covered second and third stories of the Golden Pavilion.
- Discover the castle defensive measures, not all of which are visible.
- Walk through Japan's longest wooden structure, which holds 1,001 statues of Kannon.

#### HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring local currency for shopping.

#### PLEASE NOTE

This tour includes up to five hours of walking with steps to negotiate, including 30 steps at Kinkakuji Temple. Guests with mobility concerns should evaluate their stamina and ability before joining the tour. Photography or shooting video is not permitted inside Ninomaru Palace or Sanjusangendo, and shoes must be removed to enter either site. Parts of Nijo Castle may be closed. The order of sites visited may vary.

### KBE-003 NARA & OSAKA DISCOVERY

**Date:** Apr 22, 2025 **Time:** 08:00 AM  
**Duration:** 9.00 Hrs **Price:** \$339.00



#### OVERVIEW

Explore the key historical attractions in Nara and Osaka, two of Japan's most influential cities. The 8th-century capital of Japan, Nara is considered the cradle of Japanese arts, literature and crafts with temples and shrines that pre-date those found in Kyoto. Eight World Heritage sites and numerous official National Treasures and Important Cultural Assets are located here, including Todai-ji Temple, where you will behold the world's largest Buddha statue. It is housed in the world's largest wooden building. Nara is also known for its urban oases such as Deer Park, where you will stroll through the woodlands where at least 1,000 deer roam. In the Shinto religion, deer are considered sacred messengers of the gods. The namesake castle is the ultimate attraction in Osaka. Besides seeing how architecturally extraordinary it is, you might browse the museum full of historical and cultural artifacts.

#### HIGHLIGHTS

- Delve into the most fascinating aspects of Japan's history in Nara and Osaka.
- Marvel at the world's largest statue of Buddha in a World Heritage site temple.
- Stroll through an urban park in Nara with more than 1,000 free-roaming deer.
- See how Osaka Castle was built to withstand invasion but succumbed to lightning fires.

#### HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring local currency for shopping.

#### PLEASE NOTE

This tour includes about four to five hours of walking with some steps to negotiate, especially at the Kasuga Shrine. Guests with mobility concerns should evaluate their stamina and ability before joining the tour. The parking lot at Osaka Castle is at 15-minute walk from the castle. Photography or shooting video is not permitted inside parts of the castle. The order of sites visited may vary.

### KBE-004 HIGHLIGHTS OF OSAKA

**Date:** Apr 22, 2025 **Time:** 08:15 AM  
**Date:** Apr 23, 2025 **Time:** 08:30 AM  
**Duration:** 5.00 Hrs **Price:** \$239.00



#### OVERVIEW

See landmarks in Osaka that reveal its historical importance and how the city developed technologies in construction, engineering and the arts. Your introduction to Osaka begins at its famed castle, which played a major role in the unification of Japan in the 16th century. Be sure to notice the ornamental roof tiles and bas-reliefs carved in the shape of crouching tigers, which are all gilded with gold. Inside, you will find an engaging museum that traces the history of the castle from the late 1500s to the present day by displaying items such as innovative armor, furnishings and personal effects from the city's war lords. Shitennoji, the oldest temple in Japan, will present a cultural view of Osaka. Although repeatedly destroyed by fires, each time it has been rebuilt to reflect the original 6th-century design. The most notable features are the five-story pagoda and a treasure house that holds several massive wooden Buddha statues.

#### HIGHLIGHTS

- Get a glimpse into Japan's past through two of its oldest, most revered attractions.
- Marvel at Osaka Castle, which was built to be Japan's most formidable fortification.
- Behold the castle's defensive walls, the tallest in Japan.
- Browse artifacts deemed national treasures in the Buddhist Shitennoji Temple.

#### HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring local currency for shopping.

#### PLEASE NOTE

This tour includes about three hours of walking with numerous steps to negotiate. Guests with mobility concerns should evaluate their stamina and ability before joining the tour. The parking lot at Osaka Castle is at 15-minute walk from the castle. Photography or shooting video is not permitted inside parts of the Osaka Castle.

Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour



**KBE-005 HIGHLIGHTS OF KYOTO**

**Date:** Apr 22, 2025 **Time:** 08:30 AM  
**Duration:** 8.00 Hrs **Price:** \$319.00



OVERVIEW

Explore two of Kyoto's marquee attractions: the impressive Golden Pavilion and formidable Nijo Castle, a quintessential example of Momoyama architecture, which flourished 400 years ago. Originally built as a three-story home in 1397, the pavilion follows the Shinden style by being positioned at the edge of a tranquil pond. While viewing the pavilion's exterior, you will notice that the second and third stories are covered in shimmering gold leaf. The mirror reflection of the temple on the glassy pond is another highlight. More history awaits you at Nijo Castle, a wooden fortification built in 1603 as the residence of the Tokugawa clan. An esteemed UNESCO World Heritage site, the castle is protected by a moat, stone walls and ingenious nightingale floors, which chirp like a bird when walked upon to alert the guards of potential intruders. Despite its defensive elements, the castle was primarily a home.

HIGHLIGHTS

- View the 14th-century Golden Pavilion, a Zen temple covered in gold leaf.
- See how the temple reflects in the adjacent pond, a feature of Shinden architecture.
- Explore Nijo Castle, a World Heritage site that was once the home of a powerful clan.
- Be amazed by the castle's defensive systems, including floors that chirp as a warning.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring local currency for shopping.

PLEASE NOTE

This tour includes about 2½ hours of moderate walking and a significant number of steps to negotiate. It is not recommended for wheelchair guests or those with mobility concerns who should evaluate their stamina and ability before joining the tour. Guests must remove their shoes to enter Ninomaru Palace in Nijo Castle. Photography or shooting video is not permitted inside the palace. The drive between Kyoto and Osaka is about 1½ hours and subject to traffic delays. The order of the sites viewed or visited may vary.

**KBE-006 OSAKA CASTLE**

**Date:** Apr 22, 2025 **Time:** 08:45 AM, 01:30 PM  
**Date:** Apr 23, 2025 **Time:** 09:15 AM  
**Duration:** 3.50 Hrs **Price:** \$229.00



OVERVIEW

Focus on Osaka's single most important attraction—Osaka Castle, whose landmark tower has become a symbol for the city. General Toyotomi Hideyoshi, the so-called "Napoleon of Japan," built the original castle in 1583 and although it was intended to be Japan's most impenetrable fortification, it was destroyed just 30 years after being finished. Lightning struck the castle that replaced it, burning much of it to the ground. In 1931, the castle tower was reconstructed once again, and even from a distance you will see it lording over the grounds. Despite the heavy damage that the castle has suffered over the centuries, many of the key features of the castle complex remain intact, including turrets and sections of the walls that border the surrounding moat. If you can only see one attraction that defines Osaka culturally, historically and architecturally, it is Osaka Castle.

HIGHLIGHTS

- Marvel at Osaka Castle, which was built to be Japan's most formidable fortification.
- Get a glimpse into the life of the "Napoleon of Japan," who built the 16th-century castle.
- Behold the castle's defensive walls, the tallest in Japan.
- Admire the tenacity of Osaka in rebuilding the castle each time it was destroyed.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring local currency for shopping.

PLEASE NOTE

This tour includes about 1½ hours of moderate walking with a significant number of step and a 15-minute walk from the parking area to the castle. There is an elevator in the castle, but it does not access the observatory. The tour is not available to wheelchair guests or those with mobility concerns. Photography or shooting video is not permitted inside parts of the Osaka Castle.

**KBE-007 PANORAMIC OSAKA**

**Date:** Apr 22, 2025 **Time:** 08:45 AM  
**Date:** Apr 23, 2025 **Time:** 08:45 AM  
**Duration:** 4.00 Hrs **Price:** \$239.00



OVERVIEW

Visit two icons in Osaka that represent vastly different time periods: a classic 16th-century castle and a modern high rise. Magnificent Osaka Castle consists of 13 structures that include gates, moats and gunpowder storehouses. The nine-story donjon at its center is adorned with golden sea creature ornaments and is so distinctive that the government has designated the castle an Important Cultural Asset and the cherished symbol of Osaka. While touring the exterior, you will learn about the castle's construction, particularly its massive stone wall. For a modern perspective of the city, you will ascend to the observation deck of towering Umeda Sky Building. Completed in 1993, the twin-tower glass-and-steel high rise offers a stunning, 360-degree view of Osaka and beyond to Awaji Island. Nearly 3 million people live in Osaka, so you can imagine the urban sprawl nearly as far as you can see.

HIGHLIGHTS

- Marvel at Osaka Castle, which was built to be Japan's most formidable fortification.
- Get a glimpse into the life of the "Napoleon of Japan," who built the 16th-century castle.
- Behold the castle's defensive walls, the tallest in Japan.
- Enjoy a panoramic view of Osaka and beyond from atop a soaring high rise.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour includes nearly 2 hours of easy walking and standing with a few steps and some gravel surfaces. The tour is available to wheelchair guests who have a collapsible wheelchair, are able to make their own way on and off the coach, and have an able-bodied companion to assist them. Guests with mobility concerns should evaluate their stamina and ability before joining the tour.

**KBE-002 THE GLORY OF MT. ROKKO**

**Date:** Apr 22, 2025 **Time:** 09:00 AM, 02:00 PM  
**Date:** Apr 23, 2025 **Time:** 09:30 AM



Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour

**Duration: 3.50 Hrs Price: \$189.00**

OVERVIEW

Ride an old-fashioned, open-air cable car to the summit of Mt. Rokko and take in the panoramic views from its observation deck. The cable operates on a two-car, one-track system, so the ascending and descending cars pass each other halfway up the mountain. As dramatic as the ride will be, the views from the summit will be even more spectacular. With an elevation of 3,000 feet, Mt. Rokko is the highest peak in the mountain range and its observation deck has been enthralling visitors since opening in 1901. From there, you will enjoy sweeping vistas of Kobe, Osaka Bay and distant Awaji Island. Back in the city, you will browse a sake museum that is housed in a former sake brewery. While touring this authentic setting, you will see the various stages of producing sake and how they have changed over the centuries. You may also have the rare chance to taste freshly pressed, unpasteurized sake.

HIGHLIGHTS

- Ride a cable car to the summit of Mt. Rokko and admire the views during the ascent.
- Enjoy the ultimate view of Kobe and Osaka from the observation deck at the top.
- Browse the exhibits in a museum devoted solely to the production of sake.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring local currency for shopping.

PLEASE NOTE

This tour includes about 1½ hours of walking with some steps, including the 30 at the funicular station. Guests with mobility concerns should evaluate their stamina and ability before joining the tour. The order of sites visited may vary.

**KBE-1CT CHEF LED A CULINARY JOURNEY THROUGH KOBE**

**Date: Apr 22, 2025 Time: 03:00 PM**

**Duration: 6.00 Hrs Price: \$489.00**



OVERVIEW

Join your onboard chef instructor for an introduction to the Japanese reverence for knives and an overview of tonight's culinary adventure. Discover how traditional Japanese kitchen knives are masterfully crafted and watch chefs use these precision tools to expertly prepare your dinner. Artisans forge the knives in different shapes and sizes depending on their specialized uses. For instance, a santoku blade is considered an ideal general-purpose knife while the sujihiki may be the best for slicing meats such as beef. Following this immersion into knife-making, you will dine at Teppan Grill Keyaki, an 18th-floor restaurant that overlooks medieval Osaka Castle. The chef will put on quite the show while preparing your meal on a flat-surface teppanyaki iron grill right before your eyes. One of the ingredients will be Kobe beef, a legendary type of wagyu beef that must come from pure-lineage Tajima gyu waguu cattle. One bite of this buttery, well-marbled beef and you will understand why it is revered worldwide. Enjoy the company of other epicurean-centric guests and your chef instructor and local guide while savoring a delicious and memorable dinner. Return back to the ship having enjoyed a truly authentic night out.

HIGHLIGHTS

- Chef-Led tours are never more than 18 guests and always led by the chef instructor onboard.
- Learn how Japanese kitchen knives are forged and shaped for different

purposes.

- Watch a chef prepare your dinner using various knives on a teppanyaki iron grill.
- Dine on this expertly grilled meal of Kobe beef, succulent seafood and fresh vegetables.
- Savor the Kobe beef in particular as its attributes are legendary.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

**KBE-008 SORAKUEN GARDENS AND VIEWS**

**Date: Apr 23, 2025 Time: 09:00 AM**

**Duration: 3.00 Hrs Price: \$199.00**



OVERVIEW

Walk along the paths of Kobe's only traditional urban garden and then behold the world's longest span bridge, a marvel of engineering. As you stroll the winding paths of Sorakuen Gardens, you may see a 17th-century houseboat and the Hassam House, two attractions that the government has designated Important Cultural Properties. Still, it's the gorgeous landscaping that makes Sorakuen so memorable. The camphor trees were supposedly planted in 1567 to ward off calamity and the pine trees are symbols of divinity. The setting couldn't be more serene or the design more charming as each object has been placed with great purpose and thought. You will next see the Akashi-Kaikyo Bridge, the world's longest span bridge. It links Kobe with Awaji Island and is feat of engineering built to withstand high winds and earthquakes. The views from this iconic bridge between Osaka Bay and the Seto Inland Sea are magnificent.

HIGHLIGHTS

- Stroll the winding paths of Kobe's only traditional urban garden.
- Admire the centuries-old camphor trees and rare cycads with vermilion-colored fruit.
- See the world's longest span bridge, an engineering marvel built to withstand earthquakes.
- Enjoy sweeping views of Osaka Bay and Seto Inland Sea from the bridge.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour includes about 1¼ hours of easy to moderate walking and standing with a few steps and some gravel surfaces. The tour is available to wheelchair guests who have a collapsible wheelchair, are able to make their own way on and off the coach, and have an able-bodied companion to assist them. Guests with mobility concerns should evaluate their stamina and ability before joining the tour.

**Nagoya, Japan**

**NGO-003 INUYAMA CASTLE AND NORITAKE GARDEN**

**Date: Apr 24, 2025 Time: 09:30 AM**

**Duration: 6.50 Hrs Price: \$239.00**



OVERVIEW

Travel into the beautiful Nobi Plain to visit one of Japan's most revered castles and browse a cultural complex devoted to Noritake ceramics. Now an official national treasure, Inuyama Castle was completed in 1537 and has survived relatively intact over the centuries. As you browse the extraordinary interior, you will see artifacts relating to the Naruse family that once owned the castle. The armory of samurai weapons and the

Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour

hidden doors for the guards are of particular note, as they shed light on the fact that the castle was under constant threat of attack. Noritake Garden presents a more artistic side of the area. Located on the site of the former Noritake ceramics factory, the garden also contains a craft center, museum and gallery. While meandering through the buildings, you will learn about the history and production of Noritake ceramics, see important Noritake pieces from the early 1900s and admire the traditional artwork.

**HIGHLIGHTS**

- Meander through a largely intact 16th-century castle.
- See the castle's armory of samurai weapons and hidden defensive mechanisms.
- Walk the winding paths in fragrant Noritake Gardens.
- Learn the history of Noritake ceramics and see precious pieces from the early 1900s.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring Japanese yen for shopping.

**PLEASE NOTE**

This tour includes about 2½ hours of moderate to strenuous walking with cobblestones and steps to negotiate. The tour is not recommended for wheelchair guests and may not be suitable for guests with mobility concerns who should evaluate their stamina and ability before joining the tour. The tour sequence may vary.

**NGO-005 NABANA NO SATO FLOWER PARK**

**Date: Apr 24, 2025 Time: 09:30 AM, 10:00 AM**  
**Duration: 4.00 Hrs Price: \$209.00**



**OVERVIEW**

OVERVIEW Stroll through one of the largest flower gardens in Japan, an urban oasis where something is always in bloom year-round. The variety of plants at the Nabana No Sato flower park is incredible and no matter where you turn you will see flowers of every imaginable species. Colorful flowers carpet huge open areas in such abundance that the landscape looks like a painting. There are flowers in pots, on walls, in beds to make quilt-work patterns and hanging from greenhouse ceilings to reflect in the mirror-like ponds below. The setting is so beautiful that it is simply impossible to snap a bad photo. While you will be free to meander about the flower park on your own, don't miss the outdoor hot springs, where you will likely see visitors relaxing and soaking their feet in the soothing waters. There is even a beer garden that serves a variety of local brews.

**HIGHLIGHTS**

- Meander through one of Japan's largest flower parks on your own.
- Behold more blooming flowers than you could ever imagine no matter what the season.
- Relax on a bench at the outdoor hot springs and soak your feet if you wish.
- Enjoy a refreshing beer at the park's restaurant bar.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

**PLEASE NOTE**

PLEASE NOTE Weather appropriate clothing; sunglasses; and flat, comfortable walking shoes are recommended. Foreign currency is not accepted in Japan, so please recommend the guests to bring the local currency. Credit cards are accepted at some places but not everywhere.

**NGO-002 TOKUGAWA LEGACY**

**Date: Apr 24, 2025 Time: 09:45 AM**  
**Duration: 4.25 Hrs Price: \$199.00**



**OVERVIEW**

Visit several historical landmarks associated with Japan's legendary Tokugawa Shogun family, starting at the extraordinary Nagoya Castle. Ieyasu Tokugawa, the first shogun of the Edo period, ordered its construction in 1612. Although destroyed in World War II, the castle was rebuilt to its original splendor. You will see Tokugawa family treasures in the Tokugawa Art Museum, including period furniture, armor and ceramics for tea ceremonies. Many objects of art are from the peaceful Edo period, which lasted from 1603 to 1868. More priceless artifacts await you at Atsuta Shrine, which is said to have been founded in the 3rd century to enshrine a sacred sword. While the sacred sword remains the most valuable item, the last person claiming to see it was a priest from the Edo period, who soon died from a mysterious curse. Even so, that hasn't deterred the pilgrims that come hoping that the sword will bless them with good luck.

**HIGHLIGHTS**

- Explore a replica of 17th-century Nagoya Castle, which was rebuilt after World War II.
- View treasures from the powerful Tokugawa family in its namesake art museum.
- Visit a Shinto shrine supposedly founded in the 3rd century to house a sacred sword.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring Japanese yen for shopping.

**PLEASE NOTE**

This tour includes about three hours of moderate walking with steps, cobblestones and gravel surfaces to negotiate. The tour is not available to wheelchair guests and may not be suitable for guests with mobility concerns who should evaluate their stamina and ability before joining the tour. The tour sequence may vary.

**NGO-006 NAGOYA CASTLE & ATSUTA SHRINE**

**Date: Apr 24, 2025 Time: 09:45 AM**  
**Duration: 4.00 Hrs Price: \$189.00**



**OVERVIEW**

See culturally significant landmarks that reveal much about life in Nagoya centuries ago, one being a castle complex, the other a Shinto shrine. Tokugawa Ieyasu, the first Shogun of the Edo period, oversaw the construction of Nagoya Castle and the adjacent Honmaru Palace in the early 17th century. Although bombing during World War II destroyed both of them, they have been reconstructed to resemble the originals. Be sure to note the sea creatures adorning the castle's roof – which Nagoya has adopted as a city symbol – and the palace's glorious interior, especially the gold metalwork and exquisite paintings on the sliding doors. Atsuta Shrine was also heavily damaged during World War II and later restored to mirror the original. The shrine was supposedly founded in the 3rd century to hold a mythical imperial sword that hasn't been displayed since the 7th century. However, thousands of other artifacts are on exhibit, including weaponry and sacred garments.

**HIGHLIGHTS**

- View a replica of 17th-century Nagoya Castle, which was rebuilt after World War II.
- Admire the master craftsmanship and artwork that distinguishes

Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour

Honmaru Palace.

- Visit a Shinto shrine supposedly founded in the 3rd century to house a sacred sword.
- Join the pilgrims at the shrine that hope the sword will bring them good luck.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

Please note that shoes are not allowed inside the Hommaru Palace; instead, slippers will be provided. This tour includes minimum amount of walking, mainly at guests' discretion during stops. It is not recommended to guests who utilize a wheelchair due to cobblestone surfaces. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina.

**NGO-008 HISTORICAL MEIJI MURA OPEN-AIR MUSEUM**

**Date:** Apr 24, 2025 **Time:** 09:45 AM  
**Duration:** 3.75 Hrs **Price:** \$319.00



OVERVIEW

Walk through an open-air museum of historical buildings that offer a rare glimpse into the Meiji Era, a time that brought about the modernization and Westernization of Japan. The era was relatively short – ending with the death of emperor Meiji in 1912 – but much was accomplished to make Japan a more open and powerful nation. As you will see at Meiji Mura, the architecture became more modern and was heavily influenced by Western styles. One of the museum highlights is the Frank Lloyd Wright-designed main entrance hall and lobby of Tokyo's iconic Imperial Hotel, which was moved to the museum piece by piece. Other attractions among the 60-some buildings include St. Francis Xavier's Cathedral, which was relocated from Kyoto, a prison, a sake brewery and Sapporo's telephone exchange, which reflects the technological advances that were made during the Meiji Era. Some of the buildings have been repurposed for cafés and stores.

HIGHLIGHTS

- Visit an open-air museum with more than 60 buildings from the Meiji Era.
- Recognize how the architecture of that era reflects Western influences.
- Browse buildings hailed for their technological advances and modern designs.
- See a section of a Tokyo hotel that legendary architect Frank Lloyd Wright designed.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

This tour includes approximately 2 hours of walking with incline sections. It is not recommended to guests who utilize a wheelchair due to cobblestone surfaces. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina.

**NGO-004 PANORAMIC TOUR OF NAGOYA**

**Date:** Apr 24, 2025 **Time:** 10:00 AM  
**Duration:** 4.00 Hrs **Price:** \$149.00



OVERVIEW

Explore a Shinto shrine and Nagoya's namesake castle before enjoying a serene stroll through one of the city's traditional Japanese gardens. As you approach lovely Toyokuni Shrine, you will first notice the large Torii gate that leads to the entryway. The shrine is dedicated to Toyotomi

Hideyoshi, who was born a peasant here in 1536 and rose to become a great feudal lord who unified Japan's warring political factions. Nagoya Castle is another architectural gem and was one of the largest castles in Japan until World War II, when most of it was destroyed. While browsing the replica castle, be sure to note the golden sea creatures on the roof that have become a symbol of Nagoya. For a respite from the hubbub of the city, you will stroll through Shiratori Garden, a green oasis meant to leave visitors with a great sense of ease and tranquility.

HIGHLIGHTS

- Observe the splendor of a Shinto shrine dedicated to one of Japan's greatest feudal lords.
- Meander through 16th-century Nagoya Castle, which is still largely intact.
- Enjoy the urban oasis Shiratori Garden, one of the more serene settings in Nagoya.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring Japanese yen for shopping.

PLEASE NOTE

This tour includes about two hours of moderate walking with cobblestone surfaces and gravel and earthen paths to negotiate. The tour is available to wheelchair guests who have a collapsible wheelchair, are able to make their own way on and off the coach and have a companion to assist them. Guests with mobility concerns should carefully evaluate their stamina and ability and ability before joining the tour. The tour sequence may vary.

**NGO-007 NATIONAL TREASURE - INUYAMA CASTLE**

**Date:** Apr 24, 2025 **Time:** 10:00 AM  
**Duration:** 3.75 Hrs **Price:** \$299.00



OVERVIEW

Explore a 16th-century hilltop castle that is still relatively intact, one of many reasons that Japan has officially declared it a national treasure. Inuyama Castle perches atop a hill above the meandering Kiso River, a strategic location that has served it well since the castle was completed in 1537. Its soaring stone-and-wooden watchtower – known as a donjon – is one of the oldest in Japan. Climb its original steps for a panoramic view of the castle grounds and river, the same view that the samurai warriors once enjoyed. Elsewhere in the donjon, you will see a narrow underground passage that served to bottleneck invaders and some of the original building materials such as square steel nails. The castle also features an armory of samurai weapons, reminders that the castle was under a constant threat of attack. The one room in the donjon with tatami mats was reserved for the Naruse clan that owned the castle.

HIGHLIGHTS

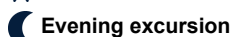
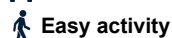
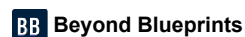
- Meander through a largely intact 16th-century castle that is an official national treasure.
- See some of Inuyama Castle's hidden defensive mechanisms made to thwart invasions.
- Gaze out over the Kiso River from atop the castle's original watchtower.
- Browse a collection of artifacts relating to the Naruse family that once owned the castle.

HELPFUL HINTS

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

PLEASE NOTE

Please note that shoes are not allowed inside the Inuyama Castle; instead, socks are recommended. This tour includes a short incline section from the parking to the castle. It is not recommended to guests who utilize a



wheelchair due to cobblestone surfaces and steep steps. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina.

**NGO-001 ATSUTA SHRINE & TOYOTA TECHNOLOGY MUSEUM**

**Date: Apr 24, 2025 Time: 10:15 AM**

**Duration: 3.75 Hrs Price: \$169.00**



**OVERVIEW**

Discover two vastly different aspects of Nagoya: its love of history at an ancient shrine and its reverence for innovation at a technology museum. Although the city was largely destroyed during World War II, it has been lovingly reconstructed, including fire-ravaged Atsuta Shrine. It was supposedly founded in the 3rd century when a legendary sacred sword was enshrined here. Over time, the Shinto shrine became a great spiritual center, and today thousands of artifacts are displayed, including holy garments, utensils for deities and ancient documents. In contrast, the Toyota Commemorative Museum of Industry and Technology celebrates industrial innovations. The museum is located in a 1911 factory for automatic looms in honor of Sakichi Toyoda, the inventor of Japan's first power loom and founder of the Toyota Group. The company name was later changed from Toyoda to Toyota in part because it requires only eight brush strokes to write in Japanese, and eight is a lucky number.

**HIGHLIGHTS**

- Visit a Shinto shrine supposedly founded in the 3rd century to house a sacred sword.
- Join the pilgrims at the shrine that hope the sword will bring them good luck.
- Browse a museum that celebrates Toyota's industrial innovations.
- Discover the fascinating history of Toyota and the founder's inventions.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.
- Bring Japanese yen for shopping.

**PLEASE NOTE**

This tour includes about three hours of moderate walking with steps, cobblestones and gravel surfaces to negotiate. The tour is available to wheelchair guests who have a collapsible wheelchair, are able to make their own way on and off the coach and have an able-bodied companion to assist them. Guests with mobility concerns should evaluate their stamina and ability before joining the tour. The tour sequence may vary.

**HIGHLIGHTS**

- Browse a collection of museums that reflect Tokoname's deep pottery heritage.
- See displays of elaborate ceramic tiles with Japanese, Islamic and Dutch designs.
- Gain insight into how Tokoname flourished as a pottery town because of its iron-rich clay.
- Stroll through Old Town on a path that showcases Tokoname's pottery.

**HELPFUL HINTS**

- Dress in weather-appropriate clothing.
- Wear flat comfortable walking shoes.

**PLEASE NOTE**

This tour includes approximately 2 hours of walking with incline sections. It is not recommended to guests who utilize a wheelchair due to uneven paths and presence of stairs. Those guests with mobility concerns are cautioned to evaluate their personal level of ability and stamina.

**NGO-009 TOKONAME POTTERY TOWN**

**Date: Apr 24, 2025 Time: 01:15 PM**

**Duration: 4.75 Hrs Price: \$339.00**



**OVERVIEW**

Delve into the great pottery tradition in Tokoname that first developed in the 12th century and became so culturally important that the town has been declared a Japan Heritage Site. As an introduction, you will browse the INAX Museums, a collection of buildings that hold industry-related items such decorative tiles, ornamental terracotta and a massive kiln for earthenware pipes. There is even a museum made of clay that displays some of the many uses of this versatile building material. Some of the buildings contain machinery and tools that will enhance your understanding of the ancient craft of pottery. Afterwards, you will walk through Old Town along an unusual footpath, part of which is lined with high walls of stacked pottery pipes and bottles. You will also pass century-old red-brick kiln chimneys, former pottery factories and small shops selling ceramics such as teapots and jars, all made from the iron-rich clays around Tokoname.

Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour

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- Follow your own itinerary and visit only attractions you choose.
- Proceed at whatever pace is most comfortable.
- Rely on your personal driver and guide for assistance.
- Pricing shown below is per vehicle.

#### PLEASE NOTE

Private cars/vans/minibuses are ordered per vehicle (not per person), and only one person in the party need order the vehicle. The price shown is the total cost for the vehicle, driver and English-speaking guide. Kindly note, however, that in certain ports only a driver/guide will be assigned (one person), due to limited availability. Entrance fees are not included in this price, in order to provide you with the most flexibility. In many ports, the number of vehicles available is extremely

Half-day private tours must depart between 8:00 - 9:00 am, or after 1:00 p.m. Upon embarkation, please consult the Destination Manager on board to discuss your itinerary requirements and set your departure time.

### SHIMIZU, JAPAN

SMZ-C04	Executive Collection Half day private CAR	Date: Apr 14,2025	Duration: 4.00 Hrs	Capacity: 2 guests	Price \$899
SMZ-C08	Executive Collection Full day private CAR	Date: Apr 14,2025	Duration: 8.00 Hrs	Capacity: 2 guests	Price \$1,199
SMZ-M04	Executive Collection Half day private VAN	Date: Apr 14,2025	Duration: 4.00 Hrs	Capacity: 10 guests	Price \$1,399
SMZ-M08	Executive Collection Full day private VAN	Date: Apr 14,2025	Duration: 8.00 Hrs	Capacity: 10 guests	Price \$1,899
SMZ-V04	Executive Collection Half day private VAN	Date: Apr 14,2025	Duration: 4.00 Hrs	Capacity: 6 guests	Price \$1,099
SMZ-V08	Executive Collection Full day private VAN	Date: Apr 14,2025	Duration: 8.00 Hrs	Capacity: 6 guests	Price \$1,499

### KOCHI, JAPAN

KZC-C04	Executive Collection Half day private CAR	Date: Apr 15,2025	Duration: 4.00 Hrs	Capacity: 2 guests	Price \$899
KZC-C08	Executive Collection Full day private CAR	Date: Apr 15,2025	Duration: 8.00 Hrs	Capacity: 2 guests	Price \$1,199
KZC-M04	Executive Collection Half day private VAN	Date: Apr 15,2025	Duration: 4.00 Hrs	Capacity: 10 guests	Price \$1,399
KZC-M08	Executive Collection Full day private VAN	Date: Apr 15,2025	Duration: 8.00 Hrs	Capacity: 10 guests	Price \$1,799
KZC-V04	Executive Collection Half day private VAN	Date: Apr 15,2025	Duration: 4.00 Hrs	Capacity: 6 guests	Price \$1,099
KZC-V08	Executive Collection Full day private VAN	Date: Apr 15,2025	Duration: 8.00 Hrs	Capacity: 6 guests	Price \$1,499

### KAGOSHIMA, JAPAN

KOJ-C04	Executive Collection Half day private CAR	Date: Apr 16,2025	Duration: 4.00 Hrs	Capacity: 2 guests	Price \$799
KOJ-C08	Executive Collection Full day private CAR	Date: Apr 16,2025	Duration: 8.00 Hrs	Capacity: 2 guests	Price \$1,099
KOJ-M04	Executive Collection Half day private VAN	Date: Apr 16,2025	Duration: 4.00 Hrs	Capacity: 20 guests	Price \$1,299
KOJ-M08	Executive Collection Full day private VAN	Date: Apr 16,2025	Duration: 8.00 Hrs	Capacity: 20 guests	Price \$1,699
KOJ-V04	Executive Collection Half day private VAN	Date: Apr 16,2025	Duration: 4.00 Hrs	Capacity: 7 guests	Price \$999
KOJ-V08	Executive Collection Full day private VAN	Date: Apr 16,2025	Duration: 8.00 Hrs	Capacity: 7 guests	Price \$1,399

### NAGASAKI, JAPAN

NGS-C04	Executive Collection Half day private CAR	Date: Apr 17,2025	Duration: 4.00 Hrs	Capacity: 2 guests	Price \$989
NGS-C08	Executive Collection Full day private CAR	Date: Apr 17,2025	Duration: 8.00 Hrs	Capacity: 2 guests	Price \$1,299
NGS-M04	Executive Collection Half day private VAN	Date: Apr 17,2025	Duration: 4.00 Hrs	Capacity: 20 guests	Price \$1,399
NGS-M08	Executive Collection Full day private VAN	Date: Apr 17,2025	Duration: 8.00 Hrs	Capacity: 20 guests	Price \$1,899
NGS-V04	Executive Collection Half day private VAN	Date: Apr 17,2025	Duration: 4.00 Hrs	Capacity: 7 guests	Price \$1,199
NGS-V08	Executive Collection Full day private VAN	Date: Apr 17,2025	Duration: 8.00 Hrs	Capacity: 7 guests	Price \$1,499

### BUSAN, SOUTH KOREA

BSN-C08	Executive Collection Full day private CAR	Date: Apr 18,2025	Duration: 8.00 Hrs	Capacity: 2 guests	Price \$1,099
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Minimal activity



Moderate activity



Oceania Exclusive



Beyond Blueprints



Go Green



Easy activity



Strenuous activity



Oceania Select



Culinary Discovery



Go Local



Evening excursion



Meal included



ADA Accessible



Food &amp; Wine Trails



Wellness Tour

<b>BSN-M08</b>	<b>Executive Collection Full day private VAN</b>	<b>Date: Apr 18,2025</b>	<b>Duration: 8.00 Hrs</b>	<b>Capacity: 10 guests</b>	<b>Price \$1,699</b>
<b>BSN-V04</b>	<b>Executive Collection Half day private VAN</b>	<b>Date: Apr 18,2025</b>	<b>Duration: 4.00 Hrs</b>	<b>Capacity: 6 guests</b>	<b>Price \$999</b>
<b>BSN-V08</b>	<b>Executive Collection Full day private VAN</b>	<b>Date: Apr 18,2025</b>	<b>Duration: 8.00 Hrs</b>	<b>Capacity: 4 guests</b>	<b>Price \$1,299</b>

## HIROSHIMA, JAPAN

<b>HIJ-C04</b>	<b>Executive Collection Half day private CAR</b>	<b>Date: Apr 19,2025</b>	<b>Duration: 4.00 Hrs</b>	<b>Capacity: 2 guests</b>	<b>Price \$899</b>
<b>HIJ-C08</b>	<b>Executive Collection Full day private CAR</b>	<b>Date: Apr 19,2025</b>	<b>Duration: 8.00 Hrs</b>	<b>Capacity: 2 guests</b>	<b>Price \$1,199</b>
<b>HIJ-M04</b>	<b>Executive Collection Half day private VAN</b>	<b>Date: Apr 19,2025</b>	<b>Duration: 4.00 Hrs</b>	<b>Capacity: 20 guests</b>	<b>Price \$1,299</b>
<b>HIJ-M08</b>	<b>Executive Collection Full day private VAN</b>	<b>Date: Apr 19,2025</b>	<b>Duration: 8.00 Hrs</b>	<b>Capacity: 20 guests</b>	<b>Price \$1,699</b>
<b>HIJ-V04</b>	<b>Executive Collection Half day private VAN</b>	<b>Date: Apr 19,2025</b>	<b>Duration: 4.00 Hrs</b>	<b>Capacity: 7 guests</b>	<b>Price \$1,099</b>
<b>HIJ-V08</b>	<b>Executive Collection Full day private VAN</b>	<b>Date: Apr 19,2025</b>	<b>Duration: 8.00 Hrs</b>	<b>Capacity: 7 guests</b>	<b>Price \$1,399</b>

## KYOTO (KOBE), JAPAN

<b>KBE-C04</b>	<b>Executive Collection Half day private CAR</b>	<b>Date: Apr 22,2025</b>	<b>Duration: 4.00 Hrs</b>	<b>Capacity: 2 guests</b>	<b>Price \$989</b>
<b>KBE-C08</b>	<b>Executive Collection Full day private CAR</b>	<b>Date: Apr 22,2025</b>	<b>Duration: 8.00 Hrs</b>	<b>Capacity: 2 guests</b>	<b>Price \$1,299</b>
<b>KBE-M04</b>	<b>Executive Collection Half day private VAN</b>	<b>Date: Apr 22,2025</b>	<b>Duration: 4.00 Hrs</b>	<b>Capacity: 20 guests</b>	<b>Price \$1,399</b>
<b>KBE-M08</b>	<b>Executive Collection Full day private VAN</b>	<b>Date: Apr 22,2025</b>	<b>Duration: 8.00 Hrs</b>	<b>Capacity: 20 guests</b>	<b>Price \$1,799</b>
<b>KBE-V04</b>	<b>Executive Collection Half day private VAN</b>	<b>Date: Apr 22,2025</b>	<b>Duration: 4.00 Hrs</b>	<b>Capacity: 7 guests</b>	<b>Price \$1,199</b>
<b>KBE-V08</b>	<b>Executive Collection Full day private VAN</b>	<b>Date: Apr 22,2025</b>	<b>Duration: 8.00 Hrs</b>	<b>Capacity: 7 guests</b>	<b>Price \$1,499</b>
<b>KBE-C04</b>	<b>Executive Collection Half day private CAR</b>	<b>Date: Apr 23,2025</b>	<b>Duration: 4.00 Hrs</b>	<b>Capacity: 2 guests</b>	<b>Price \$989</b>
<b>KBE-C08</b>	<b>Executive Collection Full day private CAR</b>	<b>Date: Apr 23,2025</b>	<b>Duration: 8.00 Hrs</b>	<b>Capacity: 2 guests</b>	<b>Price \$1,299</b>
<b>KBE-M04</b>	<b>Executive Collection Half day private VAN</b>	<b>Date: Apr 23,2025</b>	<b>Duration: 4.00 Hrs</b>	<b>Capacity: 20 guests</b>	<b>Price \$1,399</b>
<b>KBE-M08</b>	<b>Executive Collection Full day private VAN</b>	<b>Date: Apr 23,2025</b>	<b>Duration: 8.00 Hrs</b>	<b>Capacity: 20 guests</b>	<b>Price \$1,799</b>
<b>KBE-V04</b>	<b>Executive Collection Half day private VAN</b>	<b>Date: Apr 23,2025</b>	<b>Duration: 4.00 Hrs</b>	<b>Capacity: 7 guests</b>	<b>Price \$1,199</b>
<b>KBE-V08</b>	<b>Executive Collection Full day private VAN</b>	<b>Date: Apr 23,2025</b>	<b>Duration: 8.00 Hrs</b>	<b>Capacity: 7 guests</b>	<b>Price \$1,499</b>

## NAGOYA, JAPAN

<b>NGO-C04</b>	<b>Executive Collection Half day private CAR</b>	<b>Date: Apr 24,2025</b>	<b>Duration: 4.00 Hrs</b>	<b>Capacity: 2 guests</b>	<b>Price \$899</b>
<b>NGO-C08</b>	<b>Executive Collection Full day private CAR</b>	<b>Date: Apr 24,2025</b>	<b>Duration: 8.00 Hrs</b>	<b>Capacity: 2 guests</b>	<b>Price \$1,099</b>
<b>NGO-M04</b>	<b>Executive Collection Half day private VAN</b>	<b>Date: Apr 24,2025</b>	<b>Duration: 4.00 Hrs</b>	<b>Capacity: 20 guests</b>	<b>Price \$1,299</b>
<b>NGO-M08</b>	<b>Executive Collection Full day private VAN</b>	<b>Date: Apr 24,2025</b>	<b>Duration: 8.00 Hrs</b>	<b>Capacity: 20 guests</b>	<b>Price \$1,699</b>
<b>NGO-V04</b>	<b>Executive Collection Half day private VAN</b>	<b>Date: Apr 24,2025</b>	<b>Duration: 4.00 Hrs</b>	<b>Capacity: 7 guests</b>	<b>Price \$1,099</b>
<b>NGO-V08</b>	<b>Executive Collection Full day private VAN</b>	<b>Date: Apr 24,2025</b>	<b>Duration: 8.00 Hrs</b>	<b>Capacity: 7 guests</b>	<b>Price \$1,499</b>

Minimal activity

Moderate activity

Oceania Exclusive

Beyond Blueprints

Go Green

Easy activity

Strenuous activity

Oceania Select

Culinary Discovery

Go Local

Evening excursion

Meal included

ADA Accessible

Food & Wine Trails

Wellness Tour

## General Information

### WHAT'S INCLUDED

**Transportation** - Licensed and insured late-model coaches, mini-vans, automobiles, watercraft and other modes of transportation are utilized.

**Guides** - Licensed, English-speaking local guides accompany all tours.

**Admission Fees** - Shore excursions include all required admission fees, where applicable.

**Meals & Refreshments** - Meals and/or refreshments are included only when indicated in the shore excursion description.

### CANCELLATIONS & REFUNDS

- Shore excursions operate rain or shine.
- Minimum participation levels are required to operate shore excursions, so please sign up as early as possible. Excursions may be cancelled if minimum participation levels are not met. To ensure quality guides and sufficient transportation, we must provide the tour operator with passenger counts at least 36 hours in advance.
- Shore excursion packages are fully refundable prior to embarkation of your cruise. Packages cancelled after embarkation will incur a 100% cancellation fee.
- À la carte excursions are fully refundable until 36 hours in advance of the excursion. Excursions cancelled less than 36 hours in advance will incur a 100% cancellation fee.
- In the event of a port cancellation, guests who have purchased a shore excursion package will receive a pro rata refund for that port based on the price paid. Guests who have purchased an à la carte excursion for a cancelled port will receive a full refund.
- For guests with the Your World Collection, no refunds or credits will be given if the excursion is not taken, unless the excursion is cancelled by Oceania Cruises.

### PRICES, ITINERARIES & GENERAL INFORMATION

- All pre-reserved shore excursions receive priority confirmation over those booked on board.
- In order to receive maximum pre-cruise savings, you may pre-purchase shore excursions up until 7 days prior to your sail date.
- The discount of 25% off à la carte excursion prices that is offered with the Your World Collection is subject to a minimum number of excursions that must be purchased. This minimum is based on the number of port days on your cruise.
- Shore excursion prices are subject to change to meet unexpected cost increases or currency fluctuations. Once excursions have been purchased, pricing is guaranteed and not subject to change.
- During local or national holidays, access to certain facilities (such as museums or archaeological sites) may be limited or denied. In such instances, adjustments in the shore excursion itinerary will be made to minimize inconvenience to guests.
- Some shore excursions have limited availability; reserve your excursions early to avoid disappointment.
- Oceania Cruises reserves the right to require guests to complete a liability waiver for select shore excursions. For more information, please consult the Destination Services Desk on board.

### PLEASE NOTE

While the greatest care has been taken to offer the finest services available, Oceania Cruises will not be held responsible for any event or omission during the time that guests are not on board the ship or its tenders. All arrangements for certain optional off-board activities, including air transportation, hotel accommodations, ground transfers and shore excursions, are made by Oceania Cruises with the suppliers of the services for the convenience of our guests. Each guest agrees not to hold Oceania Cruises, its owners, employees, agents or representatives liable, in the absence of its own negligence, for any loss, injury, expense or damage which results directly or indirectly from any act or omission, whether negligent or otherwise, of any person or firm which provides any goods or services in connection with any optional travel component or any other option that is available for purchase. Arrangements with independent contractors include but are not limited to services, products and transportation provided elsewhere than on board an Oceania Cruises vessel in connection with tours, whether arranged or organized by tour operators, travel agents or Oceania Cruises. Tours, including hotel accommodations and transportation by any vessel not owned or operated by Oceania Cruises or by air, rail or land, are not under the supervision and control of Oceania Cruises. Notwithstanding that Oceania Cruises, at the guest's option, arranges air transportation, hotel accommodations, group transfers, shore excursions and other services with independent suppliers of the services, it should be understood that Oceania Cruises, being a "for profit entity," earns a fee on the sale of the optional services.

All Oceania Cruises shore excursion fares are per person, are subject to change and are subject to availability. Some tours are capacity controlled and may be withdrawn at any time without prior notice. While Oceania Cruises makes every effort to adhere to the specifics mentioned in each shore excursion description, circumstances may require otherwise. All shore excursion descriptions and information are subject to change without notice at Oceania Cruises' discretion. Oceania Cruises is not responsible or liable for typographical errors, omissions or misprints.

 Minimal activity

 Moderate activity

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 Beyond Blueprints

 Go Green


 Easy activity


 Strenuous activity

 Oceania Select

 Culinary Discovery

 Go Local

 Evening excursion

 Meal included

 ADA Accessible

 Food & Wine Trails

 Wellness Tour